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CERTIFIED MAIL RECEIPT No. 70142120000082013157

January 7, 2015

Mr. Darren Fortescue
Environmental Engineer, Air Technical Unit
US EPA – Region 1
5 Post Office Square, Suite 100
Mail Code: OES04-2
Boston, MA 02109-3912

**Re: Dragon Products Company, LLC
NOx Demonstration Report Submittal**

Dear Mr. Fortescue:

Dragon Products Company, LLC (Dragon) is submitting to the U.S. Environmental Protection Agency (EPA) the Demonstration Report pursuant to Condition 7(a) of Attachment 1 of Consent Agreement and Final Order (CAFO) Docket No. CAA 01-2013-0053. Pursuant to Condition 7(c) of Attachment 1 of the CAFO, Dragon is submitting a USB flash drive containing an electronic copy of the report formatted in Microsoft Excel. Also included with this submittal is a hard copy of the report.

If you have any questions or concerns regarding the report, please contact Mr. Michael Martunas, Environmental Manager, at (207) 593-0147.

By signing this letter, I certify that, based on information and belief after reasonable inquiry, that the statements and information contained in the enclosed report are to the best of my knowledge and belief true, accurate, and complete.

Sincerely,

Raymond J. DeGrass
Plant Manager
Dragon Products Company, LLC

Enclosures

c.c. Stephen P. Holt, P.E. (Dragon)
Christine Sansevero (EPA)
Steven Rapp (EPA)
Edward Cousins (MEDEP)

Dragon Products Company, LLC

***USEPA Consent Agreement and Final
Order (Docket No. CAA 01-2013-
0053)***

Demonstration Period Report

Prepared for:
USEPA and Maine DEP

Prepared by:
Dragon Products Company, LLC

January 2016

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1.0 Executive Summary

On September 17, 2013, Dragon Products Company, LLC entered into a Consent Agreement and Final Order (CAFO) to settle alleged violations “of the Maine state implementation plan (“SIP”) and of the Clean Air Act (“CAA”) concerning the construction or modification of a major stationary source without obtaining and operating in compliance with new source review (“NSR”) requirements.”¹ Dragon and EPA agreed to enter into a settlement without litigation. Furthermore, Dragon neither agreed nor admitted to the allegations and Dragon denies it violated the SIP and CAA as alleged by EPA. Dragon has complied with the CAFO as agreed.

The CAFO includes a step-wise process to determine an appropriate NO_x emissions limitation associated with the facility’s pre-heater/pre-calciner kiln, utilizing the facility’s Selective Non-Catalytic Reduction (SNCR) system as a NO_x control device. The first step of the CAFO process required Dragon to install a NO_x continuous emissions monitoring system (CEMS) located prior to ammonia injection to identify baseline “uncontrolled” NO_x emissions from the kiln while operating under normal operating conditions.

The inlet NO_x CEMS was installed in the Dragon cement kiln system in 2014 and Dragon commenced the baseline data collection period on March 6, 2014. The baseline data collection period ended on December 9, 2014 and the final baseline data collection report was submitted to the USEPA and the Maine DEP in February 2015.

The second step of the CAFO process is the performance of a demonstration period. The purpose of the demonstration period is to establish a proposed NO_x emissions limit based on the facility’s emissions while injecting ammonia at a molar ratio of 1.0 (i.e.- injecting one mole of ammonia (NH₃) to every one mole of nitrogen oxide (NO_x) indicated by the NO_x concentrations measured by the inlet NO_x monitor). The requirements of the demonstration period are detailed in CAFO Attachment 1, Condition 6.a, which reads, in part, as follows:

“During the demonstration period, Dragon shall operate the SNCR during all periods of kiln operation at a molar ratio of 1.0, i.e., injecting one mole of ammonia (NH₃) to every one mole of nitrogen oxide (NO_x) indicated by the NO_x concentrations measured by the inlet NO_x monitor, and continuously monitor NO_x concentrations at the inlet NO_x monitor and at the outlet NO_x monitor.”

¹ September 17, 2014 Consent Agreement and Final Order, USEPA and Dragon Products Company, LLC

Procedures for the calculation of the proposed NO_x emissions limit are detailed in CAFO Attachment 1, Condition 7.b.

The CAFO requires that the Dragon conduct the demonstration period for a minimum of 90 operating days, but no longer than one calendar year from the date of the commencement of the demonstration period. The demonstration period commenced on December 9, 2015 and therefore, in accordance with Condition 6.c of Attachment 1, the demonstration period ended on December 9, 2015 (one calendar year from commencement).

Condition 7.a of Attachment 1 requires Dragon to “submit a “Demonstration Report” to EPA and Maine DEP including the data collected during the demonstration period”. The following document and attachments provide the Demonstration Report and includes all data elements required under Attachment 1, Condition 7.a as well as the calculated proposed 30-Day Rolling Average NO_x Emission Limit.

Section 2.0 of this report provides CAFO term definitions relevant to the demonstration report and Section 3.0 provides a summary discussion of the data collected provided to demonstrate compliance with the demonstration period requirements of the CAFO. Section 4.0 includes a discussion of the calculated proposed NO_x emissions limit and Section 5.0 provides a discussion of the data handling procedures during the demonstration period, including a discussion of “gaps in the data or missing data.”

2.0 Definitions and Demonstration Period Requirements

2.1 CAFO Definitions

Section 3 of the CAFO Attachment 1 provides definitions for several terms included in the CAFO. The following provides definitions relevant to the demonstration period report:

- **“30-Day Rolling Average Emission Limit”** shall mean the maximum allowable rate of emission of NO_x from the kiln, expressed as pounds of NO_x emitted per ton of clinker produced, as calculated under Section 7.b of this Attachment 1.
- **“Inlet NO_x monitor”** shall mean a NO_x monitor to continuously measure baseline, uncontrolled NO_x emissions from the kiln.
- **“Operating Day”** shall mean any day which includes an Operating Hour.
- **“Operating Hour”** shall mean any hour of a day when raw material is being fed into the kiln and fuel is being fired in the kiln.
- **“SNCR”** shall mean the existing pollution control system that injects an ammonia-based reagent into the gas stream before it has exited the kiln stack for the purposes of reducing NO_x emissions.

2.2 Demonstration Period Commencement, Duration and Kiln Operation

Section 6 of the CAFO Attachment 1 requires Dragon to perform the demonstration period as follows:

- “Immediately following completion of the baseline data collection period, Dragon shall commence a demonstration period. Dragon shall operate the SNCR during all periods of kiln operation at a molar ratio of 1.0, i.e., injecting one mole of ammonia (NH₃) to every one mole of nitrogen oxide (NO_x) indicated by the NO_x concentrations measured by the inlet NO_x monitor, and continuously monitor NO_x concentrations at the inlet NO_x monitor and at the outlet NO_x monitor.”
- “Dragon may adjust the molar ratio of the SNCR during the demonstration period if necessary to meet applicable ammonia slip limits under Dragon’s air emissions license.”
- “Dragon shall conduct the demonstration period for a minimum of 90 Operating Days, and for no longer than one calendar year from the date of commencement of the demonstration period.”

Dragon commenced the demonstration period of December 9, 2014 and completed the demonstration period on December 9, 2015. The kiln was shut down on

December 30, 2014 for planned winter outage. Dragon commenced operation of the kiln in March 2015 and re-commenced the demonstration period on March 28, 2015. The demonstration period was performed continuously (including all hours of kiln operation), until December 9, 2015 (12 months after commencement of the demonstration period).

Dragon operated the kiln in accordance with all existing air emissions license requirements during the demonstration period. In addition, Dragon operated the kiln in a manner consistent with good air pollution control practices.

3.0 Demonstration Period – Data Elements

3.1 Kiln Production Rate

Condition 7.a.i requires Dragon to collect the “kiln production rate in tons of clinker (daily total).” Dragon monitors kiln feed to the system using a, FL Smidth (FLS), Pfister feeder (a gravimetric rotary weigh feeder designed to meter pulverized materials into the cement manufacturing process) and converts the raw material feed rate to clinker production using a calcination factor specific to the facility. Daily total kiln production rates are provided in the table provided in Attachment 1 of this report.

3.2 Raw Material Feed Rate

Condition 7.a.ii requires Dragon to collect “raw material feed rate in tons (daily total).” As detailed above, Dragon monitors kiln feed to the system using a Pfister feeder. Daily total raw material feed rates are provided in the table provided in Attachment 1 of this report.

3.3 Raw Mill Operating Status:

Condition 7.a.iii requires Dragon to submit the “operating status of the raw mill, i.e., whether the raw mill is on or off.” Dragon maintains electronic records of the start and stop time for the operation of the facility’s in-line raw mill. A copy of these logs documenting the operating up-time for the raw mill is provided as Attachment 2 of this report.

3.4 Type, Percentage, and Feed Rate of Each Raw Material Used:

Condition 7.a.iv requires Dragon to submit the “type and percentage of each raw material used and the total feed rate daily.” As detailed in Section 2.2 above, Dragon monitors the total raw material (mix) feed rates to the kiln on an hourly and daily basis and the daily total feed rates are provided in Attachment 1 of this report. In addition, Dragon monitors the types and quantities of the individual constituents of the raw material mix produced on a daily basis.

A summary of the daily raw material constituent make-up is provided in Attachment 3 of this report. However, it should be noted that following the production of the raw material mix (in the raw mills), the raw material must travel through the facility’s raw material homogenizing silo before it enters the kiln. The residence time of the raw material silo varies from approximately eight (8) to twenty-four (24) hours. Therefore, the daily raw materials identified in the constituent

breakdowns detailed in Attachment 3 are not fed to the kiln until they have passed through the facility's raw material homogenizing silo.

3.5 NOx Concentrations and Mass Rates:

Condition 7.a.v requires Dragon to submit "NOx concentrations (dry basis) and mass rates for the Kiln (daily average for concentrations and daily totals for mass rates) as measured at the inlet NOx monitor..." Additionally, Condition 7.a.v clarifies that the "NOx shall be reported in lb/hr and lb/ton of clinker produced."

Dragon collected the hourly average inlet NOx concentrations (ppmvd) using the newly installed "inlet NOx monitor" and calculated NOx emission rates (lb/hr) using an air flow meter and temperature probe located in kiln system's "downcomer" section prior to the gas conditioning system. Daily averages were then calculated by averaging each valid operating hour value data point.

NOx emissions in units of "lb/ton of clinker produced" are calculated using the daily total of NOx emissions (lb/day) divided by the daily total clinker production (tn/day, as detailed in Section 2.1 above). The daily NOx emission rates (lb/day) are calculated by multiplying the daily average emission rate (lb/hr) by the kiln operating time. The daily average NOx concentrations (ppmvd) and daily average emission rates (in units of both lb/hr and lb/ton clinker) are provided in the table in Attachment 1 of this report.

It should be noted that the CAFO does not specifically request the submission of stack NOx concentrations and mass rates. However, to perform the necessary calculations of the proposed NOx emission rate limit, these data must be collected and summarized. We believe that the omission of this data element in the CAFO was an oversight and therefore, we are also including the stack NOx emissions data (calculated in the same manner as the inlet NOx monitor emissions as discussed above) in the table in Attachment 1 of this report.

3.6 Stack Ammonia Concentrations:

Condition 7.a.vi requires Dragon to submit "ammonia concentrations (dry basis) as measured at the stack." Dragon installed a Fourier – Transfer - Infrared (FTIR) CEMS primarily to monitor Hydrogen Chloride (HCl) emissions pursuant to the new monitoring requirements under 40 CFR §63.1350 in October 2014. The FTIR CEMS is capable of measuring multiple pollutants simultaneously and Dragon added ammonia monitoring to collect data for the demonstration period. Note that neither the CAFO nor any state or federal regulation currently requires Dragon to operate a CEMS for ammonia emissions. . Dragon is submitting as Attachment 4 of this

report, the valid ammonia CEMS data collected during the demonstration period. It should also be noted that the facility's Ammonia Slip testing is required to be performed once every two years. The 2014 Ammonia Slip Test Report was submitted as part of the Baseline Data Collection Period Report and therefore, is not provided with this report.

3.7 Burning Zone Temperatures:

Condition 7.a.vii requires Dragon to submit "available temperature data indicative of the burning zone (daily average)." Dragon does not monitor the temperature within the kiln (i.e.- burning zone). The temperature monitor closest to the "burning zone" is a thermocouple located at the kiln "feed shelf." Please refer to Section 3.8 below.

3.8 Feed Shelf Temperature:

Condition 7.a.viii requires Dragon to submit "feed shelf temperature (daily average)." Dragon continuously monitors temperature using a thermocouple located at the feed shelf and a summary of daily average feed shelf temperatures are provided in Attachment 1.

3.9 Kiln Fuel Types and Feed Rates:

Condition 7.a.ix requires Dragon to submit "kiln fuel feed rate and type of fuel by weight or heat input rate (calculated to a daily average)." Petcoke is the primary fuel utilized by Dragon to fire the on-site cement kiln, with smaller amounts of alternative fuels, such as shredded tires, carpet, and oils being used. Petroleum coke (Petcoke) and alternative fuel feed rates are monitored and reported on a "weight basis" (i.e.- tons per hour). Daily average feed rates of petcoke and alternative fuels are provided in Attachment 1.

3.10 Kiln, Back-end, Feed Shelf Oxygen:

Condition 7.a.x requires Dragon to submit "kiln oxygen, kiln back-end oxygen, or feed shelf oxygen (daily average %)." The closest oxygen monitor to the "kiln" is located in the calciner at the location of the inlet NOx monitor. This monitor is located approximately ninety (90) feet downstream from the kiln back end. A summary of the calciner % oxygen values is provided in Attachment 1.

3.11 Documentation of any SSM Events:

Condition 7.a.xi requires Dragon to submit “documentation of any SSM events.” Dragon maintains Operator logs and electronic records of the start and duration of all start-up, shut-down, and malfunction events for its pre-heater, pre-calciner kiln. A summary of the startup, shut-down, and malfunction events is provided as Attachment 2 of this report.

3.12 Data Gaps and Missing Data:

Condition 7.a.xii requires Dagon to provide “an explanation of any gaps in the data or missing data.” As detailed above, Attachment 1 provides daily summaries of several of the baseline data elements required under the CAFO. Included in Attachment 1 is a short description of the cause for missing daily data (i.e.- dates for which no valid data were available for that individual date). Also included, although not required under the CAFO, are two columns detailing the daily kiln operating hours and number of available hours of data for each date. A further description of the potential causes of missing data is provided in Section 5.2 below.

4.0 Proposed NOx Emissions Limit:

Condition 7.b of the CAFO Attachment 1 requires the following:

“The Demonstration Report shall propose a 30-Day Rolling Average Emission Limit based on the demonstration period data in accordance with the following formula:

$$X = \bar{u} + 1.645\sigma$$

Where:

X = 30-Day Rolling Average Emission Limit (lbs NOx/ton clinker)

\bar{u} = mean of all of the 30-day controlled NOx emission rate averages collected during the demonstration period

σ = standard deviation of all of the 30-day NOx emission rate averages collected during the demonstration period.”

Calculations of the proposed NOx emission rate are provided in Attachment 5 of this report. Based on the data collected during the demonstration period, the calculated proposed NOx emission rate equals 2.33 lb NOx/ton clinker.

5.0 Data Handling

5.1 Valid Hour Determinations

All daily data elements are calculated using only hours where valid hourly average NO_x emissions concentrations (ppmv) and rates (lb/hr) are available. This is done so that all data elements (including production rates, temperatures, etc.) reflect the averages (or totals) consistent with the same hours on which the NO_x emission data are based.

In accordance with 40 CFR 60.13(h)(2), valid hours of NO_x emissions (ppmv or lb/hr) are considered hours where there exists at least one emissions data point within each 15-minute block period within the hour.

In addition, all hourly data where the ammonia injection system was either down, or not working correctly, are removed from the data collection so that the calculated controlled NO_x emission rates represent controlled hourly averages.

5.2 Data Gaps and Missing Data

As detailed in Section 3.2 above, Attachment 1 provides short descriptions of the cause of missing data for each operating day. The following provides a more detailed description of several of these causes:

5.2.1 Sample Leaks (High Oxygen Levels)

The oxygen levels measured at the inlet NO_x monitor are typically in the 1-4% range. Oxygen levels up to 10% can occur during kiln transitions and upset conditions. However, several data points contained oxygen levels in excess of 10%. A further review of the data associated with these times revealed that they were the result of leaks within the gas sampling system, resulting in artificially low NO_x concentration levels. Example causes of these leaks were the result of faulty “O-rings,” rubber gaskets that act as seals within the gas sampling system. Due to excessive heat and particulate matter, the seals may malfunction, resulting in ambient air entering the gas sampling stream. Dragon routinely replaces the O-rings during quarterly system maintenance and whenever elevated oxygen data is observed. These data points have been omitted as “invalid data.”

5.2.2 High Water Temperature

The FLS Kilnloq system uses a closed loop cooling system to regulate temperatures within the probe system. When temperatures are monitored outside the acceptable range, the system automatically shuts down to prevent damage. One (1) major failure of the inlet monitor's coolant system occurred during the demonstration period, and several minor malfunctions also occurred throughout the demonstration period.

The major failure occurred shortly after system startup in April 2015. An O-ring within the probe's coolant jacket failed. This failure required a site visit by an FLS Service Technician to disassemble the probe's coolant system to repair the damaged O-ring.

Several minor malfunctions of the coolant system occurred during the demonstration period that resulted in monitoring down time. These malfunctions include; the breaker for the cooling fan tripping, plugged filter screen, and the rupture of the coolant water supply line. Each of these malfunctions was responsible for minor monitor down times throughout the demonstration period.

5.2.3 Low Suction Alarm

The FLS Kilnloq system uses several in-line filters throughout the gas sampling stream to remove particulate matter and debris. In addition, the Kilnloq system includes a gas cooler that reduces the sample gas stream temperature and removes any moisture prior to NOx analyzer. The Kilnloq system is designed to monitor the differential pressure within the sample gas stream, and will automatically shutdown if the gas stream's pressure is outside of normal operating values.

Dragon experienced minor delays throughout the demonstration period due to the failure, or clogging, of various sample gas stream filters. In addition, Dragon experienced clogging within the impinge portion of the gas cooling system, which also resulted in a low suction alarm and system shutdown. Dragon performed daily, weekly, monthly, and quarterly maintenance of the Kilnloq probe system as instructed by the manufacturer, however, due to the harsh sampling environment unexpected malfunctions still occurred.

5.2.4 Inlet NOx Analyzer Malfunction

The FLS Kilnloq system utilizes an ABB Model EL3040 continuous NOx analyzer. During the demonstration period the monitor malfunctioned resulting in several days of erroneous uncontrolled NOx emissions. The two (2) major causes of the malfunctions were dirty optic cells within the analyzer and an error with the daily calibration drift check.

Dragon contacted representatives from both FLS and ABB to diagnose, clean, and repair the analyzer's optic cells. Once repaired and the system brought back online the Kilnloq system functioned normally.

On two (2) occasions an error during the daily calibration drift check resulted in erroneous readings from the NOx analyzer. Once Dragon realized the error it was corrected immediately.

The facility's ammonia injection was programmed to inject ammonia at a molar ratio of 1:1 (moles ammonia to moles NOx) and therefore, the erroneous inlet NOx values resulted in erroneous ammonia injection rates. These data have been removed from the analyses.

5.2.5 Data Logger Malfunction

On October 10, 2015, Dragon's process data logger malfunctioned and no data were collected. The cause of the malfunction is unknown. Therefore, no data are available for these days.

5.2.6 Gas Cooler Malfunction

On November 17, 2015 the gas cooling system malfunctioned, resulting in excess temperature and moisture from the gas stream entering the system. Dragon contracted a Heating, Venting, and Air Conditioning (HVAC) technician to diagnose the malfunction. The onsite evaluation could not definitively indicate the problem, but suggested the likely cause to be a failure of the system's compressor motor. Dragon removed the cooling unit from the Kilnloq system and shipped the system to the manufacturer for diagnosis and repair. The manufacturer confirmed the malfunction was the result of a failed compressor motor, repaired the unit, and returned to Dragon. Dragon received the repaired unit after the demonstration period ended on December 9, 2015.

5.3 Ammonia Injection System

At times during the demonstration period, the ammonia injection was not initiated or was injecting at low rates. The CAFO requires that all data used in the analysis result from the injection of ammonia at a molar ratio of 1 mole of ammonia to 1 mole of uncontrolled NO_x emissions. Therefore, any dates when ammonia was not being injected into the cement kiln system have been removed from the analysis.

ATTACHMENT 1

Dragon Products Company, LLC
CAFO Data Elements Summary Table

Sheet 1: Demonstration Period Daily Data Values:

Date	a.i	a.ii	a.iii	a.iv			a.v			Stack Data (Not Included in CAFO)			a.vi	a.vii	a.viii	a.ix				a.x	a.xi	a.xii	Daily Operating Hours	Daily NOx Data Hours	
	Kiln Production (tpd)	Raw Material Feed Rate (tpd)	Raw Mill Operating Status (RM-on/ RM-off)	Type Raw Material Used	% of Raw Material Used	Tons Raw Material Used (tpd)	Daily Average Inlet NOx Concentration (ppmvd)	Daily Average Inlet NOx Emiss. Rate (lb/hr)	Daily Average Inlet NOx Emiss. Rate (lb/tn)	Daily Average Stack NOx Concentration (ppmvd)	Daily Average Stack NOx Emiss. Rate (lb/hr)	Daily Average Stack NOx Emiss. Rate (lb/tn)	Stack Ammonia Conc. (ppmvd)	Daily Average Burning Zone Temp. (°F) ⁽¹⁾	Daily Average Feed Shelf Temp (°F)	Daily Average Coke Fuel Feed Rate (tph)	Daily Average Carpet Feed Rate (tph)	Daily Average Tire Fuel Feed Rate (tph)	Daily Average Oil Feed Rate (tph)	Daily Average kiln Oxygen (%) ⁽²⁾	Start-up, Shut-down Periods	Data Gap Explanations			
12/9/2014	2393	4064	See Sheet 2	See Sheet 3			1079.00	523.50	5.25	278.95	286.67	2.88	See Sheet 4	Not Available	1961.25	11.13	0.00	0.00	0.00	2.43	See Sheet 2	N/A	24.00	24.00	
12/10/2014	2203	3741	See Sheet 2	See Sheet 3			1101.40	511.74	5.58	240.51	236.33	2.57	See Sheet 4	Not Available	1924.15	10.52	0.00	0.00	0.34	2.96	See Sheet 2	N/A	24.00	24.00	
12/11/2014	1607	2729	See Sheet 2	See Sheet 3			1146.86	467.88	6.14	287.30	257.61	3.38	See Sheet 4	Not Available	1843.68	8.10	0.00	0.00	0.33	3.55	See Sheet 2	N/A	21.10	20.00	
12/12/2014	1076	1828	See Sheet 2	See Sheet 3			1041.33	460.94	5.71	242.61	241.56	2.99	See Sheet 4	Not Available	1958.48	5.70	0.00	0.00	0.42	2.59	See Sheet 2	N/A	13.33	9.00	
12/13/2014	2268	3852	See Sheet 2	See Sheet 3			1093.99	511.80	5.42	279.09	293.36	3.10	See Sheet 4	Not Available	2020.79	9.81	0.00	0.93	0.00	2.52	See Sheet 2	N/A	24.00	24.00	
12/14/2014	2302	3910	See Sheet 2	See Sheet 3			1428.00	683.87	7.13	321.61	331.28	3.45	See Sheet 4	Not Available	2000.84	9.23	0.00	1.16	0.00	2.59	See Sheet 2	N/A	24.00	24.00	
12/15/2014	2264	3846	See Sheet 2	See Sheet 3			1465.97	694.41	7.36	305.17	319.09	3.38	See Sheet 4	Not Available	1980.99	10.38	0.00	0.76	0.00	2.42	See Sheet 2	N/A	24.00	24.00	
12/16/2014	2326	3951	See Sheet 2	See Sheet 3			1241.60	603.24	6.22	323.69	318.36	3.28	See Sheet 4	Not Available	1999.08	10.56	0.00	0.83	0.00	2.43	See Sheet 2	N/A	24.00	24.00	
12/17/2014	2304	3913	See Sheet 2	See Sheet 3			1108.32	551.70	5.75	255.44	266.23	2.77	See Sheet 4	Not Available	1998.15	11.21	0.00	1.20	0.27	2.51	See Sheet 2	N/A	24.00	24.00	
12/18/2014	2135	3627	See Sheet 2	See Sheet 3			1116.39	534.98	6.01	235.20	255.60	2.87	See Sheet 4	Not Available	1972.37	10.63	0.03	1.26	0.00	2.53	See Sheet 2	N/A	24.00	24.00	
12/19/2014	2178	3698	See Sheet 2	See Sheet 3			1094.27	529.66	5.84	230.21	252.82	2.79	See Sheet 4	Not Available	1990.81	10.98	0.08	1.02	0.21	2.29	See Sheet 2	N/A	24.00	24.00	
12/20/2014	2462	4182	See Sheet 2	See Sheet 3			1033.82	508.36	4.96	255.68	280.66	2.74	See Sheet 4	Not Available	2039.61	11.38	0.00	1.94	0.22	1.93	See Sheet 2	N/A	24.00	24.00	
12/21/2014	2217	3766	See Sheet 2	See Sheet 3			1069.03	502.34	5.44	246.29	270.28	2.93	See Sheet 4	Not Available	1995.17	11.46	0.00	1.06	0.00	2.28	See Sheet 2	N/A	24.00	24.00	
12/22/2014	2456	4171	See Sheet 2	See Sheet 3			1139.06	565.80	5.53	279.11	308.39	3.01	See Sheet 4	Not Available	2037.21	11.02	0.00	0.54	0.00	1.77	See Sheet 2	N/A	24.00	24.00	
12/23/2014	2546	4325	See Sheet 2	See Sheet 3			1145.87	689.74	6.50	251.83	264.81	2.50	See Sheet 4	Not Available	2047.05	11.51	0.00	0.35	0.00	2.38	See Sheet 2	N/A	24.00	24.00	
12/24/2014	2362	4011	See Sheet 2	See Sheet 3			1011.08	484.31	4.92	224.55	239.85	2.44	See Sheet 4	Not Available	1986.65	11.10	0.00	0.42	0.00	2.85	See Sheet 2	N/A	24.00	23.00	
12/25/2014	2425	4118	See Sheet 2	See Sheet 3			933.28	460.11	4.55	194.89	196.34	1.94	See Sheet 4	Not Available	1998.82	11.68	0.00	0.00	0.00	3.07	See Sheet 2	N/A	24.00	24.00	
12/26/2014	2365	4017	See Sheet 2	See Sheet 3			970.32	466.29	4.73	260.53	274.28	2.78	See Sheet 4	Not Available	2041.98	11.08	0.00	0.33	0.00	3.05	See Sheet 2	N/A	24.00	24.00	
12/27/2014	2387	4054	See Sheet 2	See Sheet 3			886.07	431.01	4.33	252.39	265.70	2.67	See Sheet 4	Not Available	1956.99	11.71	0.00	1.19	0.00	3.35	See Sheet 2	N/A	24.00	24.00	
12/28/2014	2300	3907	See Sheet 2	See Sheet 3			928.78	469.94	4.90	269.19	284.25	2.97	See Sheet 4	Not Available	1947.71	11.31	0.00	0.97	0.02	4.44	See Sheet 2	N/A	24.00	3.00	
12/29/2014	469	797		INVALID DATA																			N/A	5.00	0.00
12/30-3/27/15	0	0		KILN DOWN																			N/A		
3/28/2015	792	1345		INVALID DATA																			Probe Out, No Ammonia Injection	11.32	0.00
3/29/2015	1998	3393		INVALID DATA																			Probe Out, No Ammonia Injection	24.00	0.00
3/30/2015	1272	2160		INVALID DATA																			Probe Out, No Ammonia Injection	14.83	0.00
3/31/2015	0	0		KILN DOWN																			N/A	0.00	0.00
4/1/2015	1816	3084		INVALID DATA																			Probe Out, No Ammonia Injection	21.00	0.00
4/2/2015	1344	2282		INVALID DATA																			Probe Out, No Ammonia Injection	18.98	0.00
4/3/2015	2047	3477		INVALID DATA																			Probe Out, No Ammonia Injection	24.00	0.00
4/4/2015	1957	3323		INVALID DATA																			Probe Out, No Ammonia Injection	21.33	0.00
4/5/2015	0	0		KILN DOWN																			N/A	0.00	0.00
4/6/2015	413	701		INVALID DATA																			Probe Out, Cooling System Malfunction	5.67	0.00
4/7/2015	1801	3058		INVALID DATA																			Probe Out, Cooling System Malfunction	20.33	0.00
4/8/2015	1111	1887		INVALID DATA																			Probe Out, Cooling System Malfunction	13.88	0.00
4/9/2015	2002	3400		INVALID DATA																			Probe Out, Cooling System Malfunction	23.25	0.00
4/10/2015	1636	2779		INVALID DATA																			Probe Out, Cooling System Malfunction	22.75	0.00
4/11/2015	2079	3531		INVALID DATA																			Probe Out, Cooling System Malfunction	24.00	0.00
4/12/2015	2226	3780		INVALID DATA																			Probe Out, Cooling System Malfunction	24.00	0.00
4/13/2015	1659	2818		INVALID DATA																			Probe Out, Cooling System Malfunction	20.12	0.00
4/14/2015	1918	3257		INVALID DATA																			Probe Out, Cooling System Malfunction	24.00	0.00
4/15/2015	1897	3222		INVALID DATA																			Probe Out, Cooling System Malfunction	24.00	0.00
4/16/2015	1637	2781		INVALID DATA																			Probe Out, Cooling System Malfunction	24.00	0.00
4/17/2015	1790	3041		INVALID DATA																			Probe Out, Cooling System Malfunction	24.00	0.00
4/18/2015	1950	3312		INVALID DATA																			Probe Out, Cooling System Malfunction	24.00	0.00
4/19/2015	1811	3076		INVALID DATA																			Probe Out, Cooling System Malfunction	24.00	0.00
4/20/2015	1774	3013		INVALID DATA																			Probe Out, Cooling System Malfunction	24.00	0.00
4/21/2015	1888	3207		INVALID DATA																			Probe Out, Cooling System Malfunction	24.00	0.00
4/22/2015	2014	3421		INVALID DATA																			Probe Out, Cooling System Malfunction	24.00	0.00
4/23/2015	1950	3311		INVALID DATA																			Probe Out, Cooling System Malfunction	24.00	0.00
4/24/2015	1650	2802		INVALID DATA																			Probe Out, Cooling System Malfunction	21.30	0.00
4/25/2015	2097	3562		INVALID DATA																			Probe Out, Cooling System Malfunction	24.00	0.00
4/26/2015	2159	3667		INVALID DATA																			Probe Out, Cooling System Malfunction	24.00	0.00
4/27/2015	2169	3685	See Sheet 2	See Sheet 3			618.37	323.51	3.58	202.26	209.23	2.31	See Sheet 4	Not Available	2048.16	9.34	0.15	0.00	0.00	1.86	See Sheet 2	N/A	24.00	8.00	
4/28/2015	2124	3608	See Sheet 2	See Sheet 3			688.47	358.98	4.06	192.13	202.63	2.29	See Sheet 4	Not Available	1896.22	9.61	0.20	0.00	0.00	2.53	See Sheet 2	N/A	24.00	24.00	

4/29/2015	1948	3308	See Sheet 2	See Sheet 3	852.62	406.37	5.01	194.96	176.64	2.18	See Sheet 4	Not Available	1776.42	8.52	0.20	0.00	0.00	2.25	See Sheet 2	N/A	24.00	24.00
4/30/2015	1848	3139	See Sheet 2	See Sheet 3	642.53	309.01	4.01	123.82	124.89	1.62	See Sheet 4	Not Available	1986.22	8.17	0.25	0.00	0.01	3.29	See Sheet 2	N/A	24.00	24.00
5/1/2015	2071	3517	See Sheet 2	See Sheet 3	586.21	287.83	3.34	168.75	173.82	2.01	See Sheet 4	Not Available	2004.97	9.29	0.38	0.00	0.01	3.68	See Sheet 2	N/A	24.00	24.00
5/2/2015	1820	3092	See Sheet 2	See Sheet 3	586.09	278.43	3.53	134.74	135.39	1.72	See Sheet 4	Not Available	1923.26	8.29	0.17	0.00	0.03	3.46	See Sheet 2	N/A	23.07	22.00
5/3/2015	0	0	KILN DOWN																	N/A	0.00	0.00
5/4/2015	0	0	KILN DOWN																	N/A	0.00	0.00
5/5/2015	220	374	KILN DOWN, Probe Out																	Kiln Down, Probe Out	2.42	0.00
5/6/2015	2138	3631	See Sheet 2	See Sheet 3	836.56	394.04	4.42	193.44	184.94	2.08	See Sheet 4	Not Available	1982.63	8.24	0.00	0.00	0.00	3.00	See Sheet 2	N/A	24.00	15.00
5/7/2015	2228	3784	See Sheet 2	See Sheet 3	1021.72	508.43	5.48	201.08	212.96	2.29	See Sheet 4	Not Available	1981.76	8.67	0.12	0.00	0.00	3.00	See Sheet 2	N/A	24.00	24.00
5/8/2015	2308	3920	See Sheet 2	See Sheet 3	986.11	495.56	5.15	203.63	208.68	2.17	See Sheet 4	Not Available	1959.82	9.30	0.25	0.00	0.00	2.99	See Sheet 2	N/A	24.00	24.00
5/9/2015	2301	3908	See Sheet 2	See Sheet 3	841.25	436.61	4.55	193.18	206.69	2.16	See Sheet 4	Not Available	1960.20	9.56	0.29	0.00	0.00	2.81	See Sheet 2	N/A	24.00	24.00
5/10/2015	2249	3819	See Sheet 2	See Sheet 3	935.12	485.54	5.18	186.53	192.15	2.05	See Sheet 4	Not Available	1965.67	9.10	0.32	0.00	0.00	2.84	See Sheet 2	N/A	24.00	24.00
5/11/2015	2020	3431	See Sheet 2	See Sheet 3	807.50	408.00	4.85	167.92	183.02	2.17	See Sheet 4	Not Available	1966.18	8.99	0.38	0.00	0.00	2.75	See Sheet 2	N/A	24.00	24.00
5/12/2015	2173	3691	See Sheet 2	See Sheet 3	764.73	381.66	4.21	161.16	169.95	1.88	See Sheet 4	Not Available	1947.09	8.59	0.44	0.00	0.00	3.07	See Sheet 2	N/A	24.00	24.00
5/13/2015	2124	3607	See Sheet 2	See Sheet 3	823.09	401.62	4.54	164.53	173.52	1.96	See Sheet 4	Not Available	1944.39	8.86	0.28	0.00	0.00	3.06	See Sheet 2	N/A	24.00	24.00
5/14/2015	1916	3253	See Sheet 2	See Sheet 3	835.71	384.33	4.82	144.85	135.09	1.69	See Sheet 4	Not Available	2572.68	8.39	0.16	0.00	0.00	3.39	See Sheet 2	N/A	24.00	24.00
5/15/2015	2100	3567	See Sheet 2	See Sheet 3	802.13	389.78	4.45	160.00	161.74	1.85	See Sheet 4	Not Available	2486.37	8.69	0.22	0.00	0.00	2.85	See Sheet 2	N/A	24.00	24.00
5/16/2015	2269	3854	See Sheet 2	See Sheet 3	826.94	419.24	4.43	177.15	190.41	2.01	See Sheet 4	Not Available	1733.54	9.17	0.25	0.00	0.00	2.16	See Sheet 2	N/A	24.00	24.00
5/17/2015	2070	3515	See Sheet 2	See Sheet 3	811.37	395.20	4.58	161.19	166.44	1.93	See Sheet 4	Not Available	1727.23	8.31	0.23	0.00	0.01	3.07	See Sheet 2	N/A	24.00	24.00
5/18/2015	1890	3210	See Sheet 2	See Sheet 3	697.71	323.22	4.10	158.50	164.34	2.09	See Sheet 4	Not Available	1803.94	7.91	0.22	0.00	0.01	3.85	See Sheet 2	N/A	24.00	24.00
5/19/2015	1745	2964	See Sheet 2	See Sheet 3	737.11	317.14	4.36	154.52	138.45	1.90	See Sheet 4	Not Available	1920.28	7.89	0.16	0.00	0.00	3.57	See Sheet 2	N/A	24.00	24.00
5/20/2015	1255	2132	See Sheet 2	See Sheet 3	906.58	447.10	5.34	182.04	202.69	2.42	See Sheet 4	Not Available	1921.21	5.30	0.10	0.00	0.00	2.44	See Sheet 2	N/A	15.00	14.00
5/21/2015	0	0	KILN DOWN																	N/A	0.00	0.00
5/22-5/30/15	0	0	KILN DOWN																	N/A	0.00	0.00
6/1/2015	405	689	INVALID DATA																	Probe Out, No Ammonia Injection	5.83	0.00
6/2/2015	2052	3485	See Sheet 2	See Sheet 3	921.62	442.75	5.18	198.64	218.02	2.55	See Sheet 4	Not Available	2001.69	8.93	0.00	0.58	0.00	3.36	See Sheet 2	N/A	24.00	8.00
6/3/2015	2272	3858	See Sheet 2	See Sheet 3	868.28	415.75	4.39	197.80	212.18	2.24	See Sheet 4	Not Available	2016.41	8.80	0.19	1.22	0.00	2.70	See Sheet 2	N/A	24.00	24.00
6/4/2014	1982	3366	See Sheet 2	See Sheet 3	791.71	356.17	4.31	173.34	165.79	2.01	See Sheet 4	Not Available	1944.85	8.33	0.15	0.70	0.00	4.07	See Sheet 2	N/A	24.00	24.00
6/5/2015	1932	3282	See Sheet 2	See Sheet 3	931.64	412.88	5.13	190.74	183.51	2.28	See Sheet 4	Not Available	1936.94	8.72	0.06	0.17	0.00	3.93	See Sheet 2	N/A	24.00	24.00
6/6/2015	2273	3860	See Sheet 2	See Sheet 3	904.39	451.59	4.77	168.17	181.73	1.92	See Sheet 4	Not Available	1988.77	8.93	0.23	1.29	0.00	2.72	See Sheet 2	N/A	24.00	24.00
6/7/2015	2252	3824	See Sheet 2	See Sheet 3	822.05	409.75	4.37	181.95	194.24	2.07	See Sheet 4	Not Available	1977.47	8.59	0.37	1.17	0.00	3.27	See Sheet 2	N/A	24.00	24.00
6/8/2015	2209	3751	See Sheet 2	See Sheet 3	841.77	429.66	4.35	176.48	191.63	1.94	See Sheet 4	Not Available	1992.99	8.60	0.26	1.23	0.10	2.73	See Sheet 2	N/A	22.35	22.00
6/9/2015	2161	3671	See Sheet 2	See Sheet 3	859.58	440.39	4.62	186.82	194.17	2.04	See Sheet 4	Not Available	1975.37	8.24	0.40	1.31	0.12	3.32	See Sheet 2	N/A	22.67	20.00
6/10/2015	2209	3751	See Sheet 2	See Sheet 3	891.09	460.76	5.01	200.88	211.66	2.30	See Sheet 4	Not Available	2005.00	9.08	0.29	0.91	0.00	3.10	See Sheet 2	N/A	24.00	24.00
6/11/2015	1342	2279	See Sheet 2	See Sheet 3	976.66	488.11	5.98	227.66	241.72	2.96	See Sheet 4	Not Available	2044.44	5.98	0.16	0.62	0.29	3.11	See Sheet 2	N/A	16.45	9.00
6/12/2015	2155	3659	See Sheet 2	See Sheet 3	969.03	490.79	5.47	158.78	166.00	1.85	See Sheet 4	Not Available	2040.56	8.73	0.28	1.52	0.00	3.05	See Sheet 2	N/A	24.00	24.00
6/13/2015	1514	2572	See Sheet 2	See Sheet 3	709.34	352.60	4.57	140.16	148.63	1.93	See Sheet 4	Not Available	1980.12	6.84	0.10	0.72	0.36	3.99	See Sheet 2	N/A	19.63	10.00
6/14/2015	2106	3577	See Sheet 2	See Sheet 3	740.95	374.93	4.27	158.51	165.98	1.89	See Sheet 4	Not Available	2027.83	8.75	0.26	1.12	0.00	3.05	See Sheet 2	N/A	24.00	24.00
6/15/2015	2163	3673	See Sheet 2	See Sheet 3	767.89	382.53	4.24	160.13	170.70	1.89	See Sheet 4	Not Available	1970.12	8.93	0.18	0.97	0.00	2.86	See Sheet 2	N/A	24.00	24.00
6/16/2015	2074	3522	See Sheet 2	See Sheet 3	879.49	434.64	5.03	176.19	187.48	2.17	See Sheet 4	Not Available	1989.38	8.93	0.15	1.31	0.00	3.29	See Sheet 2	N/A	24.00	24.00
6/17/2015	1377	2338	See Sheet 2	See Sheet 3	1098.36	551.66	6.38	205.65	215.77	2.50	See Sheet 4	Not Available	1998.85	6.37	0.09	0.47	0.39	2.35	See Sheet 2	N/A	15.92	9.00
6/18/2015	1890	3211	See Sheet 2	See Sheet 3	860.22																	

8/8/2015	2064	3505	See Sheet 2	See Sheet 3	792.82	376.43	4.38	142.14	136.90	1.59	See Sheet 4	Not Available	1994.84	9.30	0.10	0.32	0.00	3.00	See Sheet 2	N/A	24.00	24.00
8/9/2015	1384	2350	See Sheet 2	See Sheet 3	837.63	400.34	4.57	147.52	145.11	1.66	See Sheet 4	Not Available	1991.66	6.46	0.00	0.00	0.32	2.74	See Sheet 2	N/A	15.78	14.00
8/10/2015	2152	3655	See Sheet 2	See Sheet 3	915.47	424.42	4.73	162.13	154.05	1.72	See Sheet 4	Not Available	1947.44	9.63	0.00	0.00	0.00	2.67	See Sheet 2	N/A	24.00	24.00
8/11/2015	1733	2944	See Sheet 2	See Sheet 3	852.71	397.37	4.91	176.14	153.94	1.90	See Sheet 4	Not Available	1937.57	7.71	0.15	0.23	0.15	3.10	See Sheet 2	N/A	21.42	13.00
8/12/2015	2032	3451	See Sheet 2	See Sheet 3	876.15	437.26	5.17	116.34	115.21	1.36	See Sheet 4	Not Available	1952.43	8.03	0.45	1.19	0.00	2.82	See Sheet 2	N/A	24.00	24.00
8/13/2015	1967	3340	See Sheet 2	See Sheet 3	955.40	453.57	5.53	139.25	126.30	1.54	See Sheet 4	Not Available	1968.13	8.25	0.25	0.78	0.00	2.59	See Sheet 2	N/A	24.00	24.00
8/14/2015	1884	3199	See Sheet 2	See Sheet 3	883.50	422.10	5.38	133.58	123.23	1.57	See Sheet 4	Not Available	1972.99	8.01	0.36	0.74	0.05	3.76	See Sheet 2	N/A	24.00	24.00
8/15/2015	1939	3294	See Sheet 2	See Sheet 3	847.50	415.37	5.14	130.44	128.76	1.59	See Sheet 4	Not Available	1963.81	7.53	0.44	0.83	0.05	3.65	See Sheet 2	N/A	24.00	24.00
8/16/2015	1871	3178	See Sheet 2	See Sheet 3	783.82	389.10	4.99	143.55	147.72	1.89	See Sheet 4	Not Available	1957.70	7.70	0.44	0.78	0.00	3.48	See Sheet 2	N/A	24.00	15.00
8/17/2015	1121	1903	INVALID DATA																	Probe out, High Water Temp Alarm	15.17	0.00
8/18/2015	1109	1884	INVALID DATA																	Probe out, High Water Temp Alarm	15.50	0.00
8/19/2015	902	1532	See Sheet 2	See Sheet 3	994.20	500.06	5.68	164.27	157.34	1.79	See Sheet 4	Not Available	1953.01	3.87	0.12	0.19	0.57	2.94	See Sheet 2	N/A	10.25	9.00
8/20/2015	2172	3689	See Sheet 2	See Sheet 3	852.88	423.23	4.68	166.78	165.24	1.83	See Sheet 4	Not Available	1889.70	8.14	0.40	1.00	0.01	3.05	See Sheet 2	N/A	24.00	24.00
8/21/2015	1662	2822	See Sheet 2	See Sheet 3	793.03	364.92	5.27	135.42	126.55	1.83	See Sheet 4	Not Available	1928.06	7.19	0.43	1.02	0.00	3.51	See Sheet 2	N/A	24.00	24.00
8/22/2015	1662	2822	See Sheet 2	See Sheet 3	916.26	437.42	6.32	164.65	162.00	2.34	See Sheet 4	Not Available	1897.20	7.93	0.26	0.67	0.00	2.89	See Sheet 2	N/A	24.00	24.00
8/23/2015	1820	3091	See Sheet 2	See Sheet 3	859.60	408.16	5.38	173.57	166.56	2.20	See Sheet 4	Not Available	1880.05	8.05	0.25	0.72	0.00	2.21	See Sheet 2	N/A	24.00	24.00
8/24/2015	1778	3020	See Sheet 2	See Sheet 3	940.81	452.90	6.11	153.93	146.34	1.98	See Sheet 4	Not Available	1909.50	8.05	0.44	0.54	0.00	2.34	See Sheet 2	N/A	24.00	24.00
8/25/2015	1781	3026	See Sheet 2	See Sheet 3	868.76	424.20	5.71	154.18	155.39	2.09	See Sheet 4	Not Available	1940.78	7.76	0.58	0.73	0.00	2.88	See Sheet 2	N/A	24.00	0.00
8/26/2015	1800	3058	See Sheet 2	See Sheet 3	857.16	424.52	5.66	152.62	152.29	2.03	See Sheet 4	Not Available	1913.90	7.91	0.70	0.52	0.00	3.40	See Sheet 2	N/A	24.00	24.00
8/27/2015	1712	2907	See Sheet 2	See Sheet 3	882.00	423.35	5.94	158.03	155.50	2.18	See Sheet 4	Not Available	1902.15	7.57	0.86	0.49	0.02	3.11	See Sheet 2	N/A	24.00	24.00
8/28/2015	1797	3053	See Sheet 2	See Sheet 3	894.69	443.60	5.92	152.37	154.86	2.07	See Sheet 4	Not Available	1909.50	8.21	0.66	0.28	0.00	2.34	See Sheet 2	N/A	24.00	24.00
8/29/2015	1787	3034	See Sheet 2	See Sheet 3	871.00	431.04	5.79	143.10	143.10	1.92	See Sheet 4	Not Available	2112.93	7.93	0.80	0.44	0.00	3.06	See Sheet 2	N/A	24.00	24.00
8/30/2015	1755	2981	See Sheet 2	See Sheet 3	931.96	462.99	6.33	145.41	145.20	1.99	See Sheet 4	Not Available	2580.60	7.81	0.85	0.56	0.00	3.38	See Sheet 2	N/A	24.00	24.00
8/31/2015	1755	2981	See Sheet 2	See Sheet 3	970.23	486.84	6.66	148.54	155.56	2.13	See Sheet 4	Not Available	2368.03	8.09	0.67	0.47	0.00	3.68	See Sheet 2	N/A	24.00	24.00
9/1/2015	1956	3323	See Sheet 2	See Sheet 3	870.05	393.86	4.83	154.58	133.18	1.63	See Sheet 4	Not Available	1941.33	8.17	0.15	0.00	0.00	3.07	See Sheet 2	N/A	24.00	24.00
9/2/2015	1858	3155	See Sheet 2	See Sheet 3	814.75	397.62	4.75	159.24	151.13	1.80	See Sheet 4	Not Available	1915.20	7.74	0.00	0.00	0.05	3.65	See Sheet 2	N/A	22.17	21.00
9/3/2015	1787	3034	See Sheet 2	See Sheet 3	835.52	379.75	5.10	164.33	148.02	1.99	See Sheet 4	Not Available	1840.86	7.46	0.53	0.00	0.00	4.40	See Sheet 2	N/A	24.00	24.00
9/4/2015	2086	3543	See Sheet 2	See Sheet 3	860.06	422.35	4.86	187.39	184.87	2.13	See Sheet 4	Not Available	1892.37	8.96	0.41	0.00	0.00	4.59	See Sheet 2	N/A	24.00	24.00
9/5/2015	2004	3404	See Sheet 2	See Sheet 3	797.86	391.01	4.68	178.61	173.57	2.08	See Sheet 4	Not Available	1940.56	8.96	0.18	0.00	0.00	5.35	See Sheet 2	N/A	24.00	24.00
9/6/2015	2069	3514	See Sheet 2	See Sheet 3	828.99	412.00	4.78	170.22	161.75	1.88	See Sheet 4	Not Available	1970.42	9.01	0.58	0.00	0.00	5.27	See Sheet 2	N/A	24.00	24.00
9/7/2015	2033	3453	See Sheet 2	See Sheet 3	810.51	402.75	4.75	174.67	164.45	1.94	See Sheet 4	Not Available	1918.63	8.83	0.00	0.00	0.00	5.42	See Sheet 2	N/A	24.00	24.00
9/8/2015	671	1139	See Sheet 2	See Sheet 3	781.69	390.31	11.98	160.83	169.32	5.20	See Sheet 4	Not Available	1900.29	3.44	0.00	0.00	0.20	6.23	See Sheet 2	N/A	20.58	7.00
9/9/2015	1043	1771	See Sheet 2	See Sheet 3	764.19	370.74	8.05	198.17	188.23	4.09	See Sheet 4	Not Available	1938.39	4.97	0.66	0.00	0.33	6.09	See Sheet 2	N/A	22.65	5.00
9/10/2015	1656	2813	See Sheet 2	See Sheet 4	676.08	329.26	4.13	194.12	195.82	2.45	See Sheet 4	Not Available	1959.11	7.30	0.64	0.00	0.08	6.73	See Sheet 2	N/A	20.75	17.00
9/11/2015	2060	3499	INVALID DATA																	Probe malfunction - High O2	24.00	0.00
9/12/2015	2102	3569	INVALID DATA																	Probe malfunction - High O2	24.00	0.00
9/13/2015	2010	3413	INVALID DATA																	Probe malfunction - High O2	24.00	0.00
9/14/2015	2070	3515	INVALID DATA																	Probe malfunction - High O2	24.00	0.00
9/15/2015	1942	3297	See Sheet 2	See Sheet 3	888.40	448.35	5.54	150.02	165.28	2.04	See Sheet 4	Not Available	1935.51	8.42	0.69	0.00	0.00	4.01	See Sheet 2	N/A	24.00	11.00
9/16/2015	1857	3153	See Sheet 2	See Sheet 3	898.53	448.66	5.80	162.22	162.98	2.11	See Sheet 4	Not Available	1998.70	8.69	0.75	0.00	0.00	3.88	See Sheet 2	N/A	24.00	24.00
9/17/2015	533	905	See Sheet 2	See Sheet 3	1008.99	501.88	8.64	190.53	199.64	3.44	See Sheet 4	Not Available	2004.45	3.32	0.03	0.00	0.28	3.44	See Sheet 2	N/A	9.17	6.00
9/18-10/6/15			KILN DOWN																			
10/7/2015	119	203	KILN DOWN, KILN START-UP																	N/A	1.00	0.00
10/8/2015	1053	1789	See Sheet 2	See Sheet 3	816.92	343.89	5.36	221.55	166.76	2.60	See Sheet 4	Not Available	1954.95	5.35	0.00							

11/3/2015	1941	3297	See Sheet 2	See Sheet 3	1004.00	482.95	5.97	121.92	126.79	1.57	See Sheet 4	Not Available	1784.41	9.43	0.00	0.00	0.00	2.10	See Sheet 2	N/A	24.00	10.00
11/4/2015	1986	3372	See Sheet 2	See Sheet 3	902.98	449.97	5.44	124.98	130.36	1.58	See Sheet 4	Not Available	1807.22	9.12	0.57	0.00	0.00	2.58	See Sheet 2	N/A	24.00	18.00
11/5/2015	2146	3644	See Sheet 2	See Sheet 3	832.84	436.75	4.89	115.86	123.47	1.38	See Sheet 4	Not Available	1820.88	9.92	0.19	0.00	0.00	3.10	See Sheet 2	N/A	24.00	21.00
11/6/2015	2176	3695	See Sheet 2	See Sheet 3	826.40	442.95	4.89	114.55	122.51	1.35	See Sheet 4	Not Available	1856.05	9.69	0.45	0.00	0.00	3.56	See Sheet 2	N/A	24.00	24.00
11/7/2015	2125	3609	INVALID DATA																	Probe out, High Water Temp Alarm	24.00	0.00
11/8/2015	2163	3673	INVALID DATA																	Probe out, High Water Temp Alarm	24.00	0.00
11/9/2015	2220	3771	See Sheet 2	See Sheet 3	975.55	531.55	5.75	162.46	173.07	1.87	See Sheet 4	Not Available	1754.65	9.81	0.66	0.00	0.00	3.62	See Sheet 2	N/A	24.00	10.00
11/10/2015	2152	3656	See Sheet 2	See Sheet 3	1028.80	556.01	6.20	158.25	187.98	2.10	See Sheet 4	Not Available	1757.69	9.75	0.66	0.00	0.00	3.82	See Sheet 2	N/A	24.00	24.00
11/11/2015	2194	3727	See Sheet 2	See Sheet 3	988.39	536.30	5.87	157.80	191.32	2.09	See Sheet 4	Not Available	1736.91	9.68	0.45	0.00	0.00	3.58	See Sheet 2	N/A	24.00	24.00
11/12/2015	2103	3572	See Sheet 2	See Sheet 3	971.85	511.71	5.84	172.36	203.26	2.32	See Sheet 4	Not Available	1771.52	9.36	0.55	0.00	0.01	4.00	See Sheet 2	N/A	24.00	24.00
11/13/2015	2055	3491	See Sheet 2	See Sheet 3	907.53	478.67	5.59	161.24	183.11	2.14	See Sheet 4	Not Available	1774.81	8.91	0.60	0.00	0.00	4.69	See Sheet 2	N/A	24.00	24.00
11/14/2015	2052	3486	See Sheet 2	See Sheet 3	962.13	515.55	6.03	164.92	205.69	2.41	See Sheet 4	Not Available	1768.32	9.22	0.51	0.00	0.00	4.06	See Sheet 2	N/A	24.00	14.00
11/15/2015	2280	3872	INVALID DATA																	Inlet NOx Monitor Malfunction	24.00	0.00
11/16/2015	2143	3640	INVALID DATA																	Inlet NOx Monitor Malfunction	24.00	0.00
11/17-12/9/15	N/A	N/A	INVALID DATA																	Gas Cooler Malfunction	N/A	N/A

(1) Dragon does not monitor "burning zone temperature." The closest temperature monitor to the burning zone is located at the kiln feed shelf (See Condition 7.a.viii).

(2) Dragon does not monitor kiln, kiln back end, or feed shelf oxygen. Data provided for this condition represents oxygen monitored located at the calciner.

ATTACHMENT 2

Dragon Products Company, LLC

Raw Mill Status and Startup, Shut-down, and Malfunction Logs

Dragon Products Company, LLC
USEPA and Dragon Products Company, LLC
Consent Agreement and Final Order
Attachment I: Condition 7: Demonstration Period Data Collection

Sheet 2: Raw Mill Status and Kiln Startup, Shut-down, and Malfunction Logs

DATE	KILN							RAW MILL		
	Start up Start	Start up End	Shut down start	Shut down end	Malf. Start	Malf. End	REASON	UP	DOWN	REASON
12/9/2014									13:35:00	
								14:19:00	18:14:00	Vibration (unplanned)
								22:25:00		
									02:06:00	Vibration (unplanned)
								02:18:00	02:34:00	Vibration (unplanned)
								03:37:00	03:43:00	Vibration (unplanned)
								04:05:00	04:28:00	R513 elevator outlet plugged (unplanned)
								04:41:00	08:58:00	R502 pull cord (unplanned)
								09:04:00	11:13:00	Vibration (unplanned)
								11:29:00	12:14:00	Vibration (unplanned)
								12:37:00	19:39:00	Vibration (unplanned)
								20:04:00	20:09:00	Vibration (unplanned)
								20:26:00	23:30:00	Vibration (unplanned)
								21:16:00	21:22:00	Vibration (unplanned)
								21:51:00	21:55:00	Vibration (unplanned)
								22:24:00	22:34:00	Vibration (unplanned)
								23:13:00	23:23:00	Vibration (unplanned)
12/11/2014					08:11:00	11:24:00	Clinker breaker down	12:30:00	21:34:00	Cleaning under R315 belt
	11:24:00	12:00:00						22:14:00		
12/12/2014					03:02:00	13:57:00	Both hot clinker elevators down		03:02:00	Kiln down (unplanned)
								15:42:00		
	13:57:00	15:00:00								
12/13/2014									05:00:00	Vibration (unplanned)
								05:11:00	08:12:00	Vibration (unplanned)
								08:25:00	08:43:00	Vibration (unplanned)
								09:46:00		
12/14/2014									08:07:00	R315 pull cord (unplanned)
								08:29:00		
12/15/2014									02:33:00	Vibration (unplanned)
								02:53:00		
12/16/2014									07:19:00	Replacing R315B magnet belt (unplanned)

									15:47:00		
12/17/2014										03:49:00	Vibration (unplanned)
									03:59:00	04:03:00	Vibration (unplanned)
									04:22:00	07:21:00	Vibration (unplanned)
									07:31:00	10:36:00	Vibration (unplanned)
									10:53:00	11:15:00	Vibration (unplanned)
									11:25:00		
										23:35:00	Vibration (unplanned)
12/18/2014									00:00:00	00:12:00	Vibration (unplanned)
									00:37:00	15:11:00	Iron ore ran empty (unplanned)
									17:08:00		
12/19/2014										16:48:00	Blend silo full (planned)
									21:03:00		
12/20/2014										08:36:00	Vibration (unplanned)
									08:58:00		
12/21/2014										02:53:00	Blend silo full (planned)
									06:47:00	21:20:00	Blend silo full (planned)
									23:30:00		
12/22/2014										16:50:00	Cleaning under R315 belt (planned)
									17:00:00	23:43:00	Posimetric feeder fault (unplanned)
									23:55:00	23:57:00	Posimetric feeder fault (unplanned)
12/23/2014									00:20:00	00:22:00	Blend silo full (planned)
									01:04:00	05:18:00	Vibration (unplanned)
									05:41:00	13:38:00	Vibration (unplanned)
									13:53:00		
12/24/2014										07:20:00	Blend silo full (planned)
									11:50:00	15:10:00	Vibration (unplanned)
									15:39:00	18:06:00	Vibration (unplanned)
									18:17:00	21:15:00	Vibration (unplanned)
									21:27:00	22:18:00	Vibration (unplanned)
									22:36:00		
12/25/2014										20:00:00	Blend silo full (planned)
									21:57:00		
12/26/2014										07:30:00	R513 tripped off (unplanned)
									08:14:00	17:45:00	Vibration (unplanned)
									21:32:00		
12/27/2014											
12/28/2014											
12/29/2014			04:59:00	05:30:00				Planned Shutdown		01:32:00	Ran out of rock (planned) Feed off 04:59
3/28/2015	01:30:00	02:17:00							21:43:00	23:48:00	Vibration (unplanned)

				08:10:00	11:52:00	Coal mill lube		23:59:00		
	11:52:00	12:52:00								
				13:21:00	18:40:00	Pfister feeder issue				
	18:40:00	19:40:47								
3/29/2015									00:15:00	Vibration (unplanned)
								00:38:00	00:43:00	Bolt surge bin door (planned)
								02:44:00	03:04:00	R508A rotary feeder tripped (unplanned)
								03:45:00		
3/30/2015			13:51:00	14:51:00		Pfister feeder plug, lost coal mill			13:48:00	Kiln down (unplanned) Feed off 13:51
4/1/2015	02:10:53	02:36:54						03:07:00	06:11:00	Vibration (unplanned)
								06:36:00	15:06:00	Vibration (unplanned)
								17:04:00		
4/2/2015					04:09:00	10:20:00	Coal mill overloaded		02:14:00	Vibration (unplanned)
	10:20:00	11:54:37						02:33:00	02:35:00	R502 belt overloaded (unplanned)
								03:42:00	05:09:00	Kiln down Feed off 05:09
								14:52:00	15:56:00	Ran out of rock (planned)
								16:34:00	16:56:00	Ran out of rock (planned)
								17:11:00	21:37:00	Fix skirting on R513 belt (planned)
								21:51:00		
4/3/2015									05:11:00	Vibration (unplanned)
								05:24:00	05:46:00	Silo #5 hung up (unplanned)
								07:38:00	07:58:00	Vibration (unplanned)
								08:39:00	09:01:00	Vibration (unplanned)
								09:09:00	09:50:00	
								10:01:00	10:06:00	Vibration (unplanned)
								11:27:00	12:28:00	Vibration (unplanned)
								13:24:00	13:45:00	Plugged air slide R510 (unplanned)
								14:33:00	16:57:00	Vibration (unplanned)
								18:47:00		
4/4/2015			19:22:00	20:22:00		Cooler vent fan trip - vibration			01:34:00	Silo #5 hung up (planned)
								02:38:00	03:04:00	Silo #5 hung up (planned)
								03:23:00	04:56:00	Vibration / Silo #5 hung up (unplanned)
								07:35:00	08:18:00	Lost conditioning tower water spray (unplanned)
								08:31:00	19:57:00	Kiln down Feed off 20:22
4/5/2015										
4/6/2015	20:05:00	20:30:00						20:50:00		
					17:44:00	20:00:00	Kiln drives trip			
	20:00:00	20:30:00								
4/7/2015					06:35:00	10:25:00	Maintenance on K652 kiln fan		02:57:00	Vibration (unplanned)
	10:25:00	11:27:00						03:19:00	06:33:00	Kiln down (planned) Feed off
								10:56:00	18:28:00	Vibration (unplanned)
								18:42:00	19:26:00	Plugged air slide R510 (unplanned)

								19:36:00	21:06:00	R502 belt overloaded (unplanned)
								21:39:00	22:41:00	Vibration (unplanned)
								22:51:00	23:16:00	Vibration (unplanned)
								23:29:00	23:33:00	Vibration (unplanned)
								23:53:00		
4/8/2015					07:02:00	13:28:00	A-K breaker tripped		07:03:00	Kiln down (unplanned) AK breaker in Tower tripped
	13:28:00	14:09:00								
					19:14:00	23:45:00	A-K breaker tripped	15:40:00	18:11:00	
								18:54:00		
									19:15:00	Kiln down (unplanned) AK breaker in Tower tripped
4/9/2015	23:45:00	00:26:20						00:48:00		
4/10/2015					11:10:00	12:29:00	Feed shelf Thermocouple malfunction		01:51:00	Vibration (unplanned)
	12:29:00	13:29:00						02:34:00	04:31:00	Silo #5 empty (unplanned)
								06:21:00	08:48:00	Vibration (unplanned)
								09:21:00	09:24:00	Vibration (unplanned)
								09:46:00	09:59:00	Vibration (unplanned) Feed off 11:10
								20:27:00	23:12:00	R475 RM motor tripped (unplanned)
4/11/2015								00:31:00	04:18:00	Vibration (unplanned)
								04:35:00	11:40:00	Vibration (unplanned)
								11:52:00	13:36:00	Vibration (unplanned)
								13:57:00	14:17:00	Vibration (unplanned)
								14:24:00	14:52:00	Vibration (unplanned)
								15:06:00	15:17:00	Vibration (unplanned)
								15:54:00	16:01:00	Vibration (unplanned)
								16:36:00	21:57:00	Vibration (unplanned)
								22:12:00	22:15:00	Vibration (unplanned)
								22:32:00	22:36:00	Vibration (unplanned)
								23:47:00		
4/12/2015									03:54:00	Vibration (unplanned)
								04:17:00	10:08:00	Vibration (unplanned)
								10:16:00	13:07:00	Vibration (unplanned)
								13:19:00	13:52:00	Vibration (unplanned)
								14:06:00	14:17:00	Vibration (unplanned)
								14:40:00	19:26:00	Vibration (unplanned)
								19:49:00		
4/13/2015					10:22:00	14:13:00	K817 Kiln feed elevator alignment		00:20:00	Vibration (unplanned)
	14:13:00	14:25:00						00:35:00	00:42:00	Vibration (unplanned)
								00:58:00	01:09:00	Vibration (unplanned)
								01:47:00	04:34:00	Out of Iron Ore (planned)
								09:09:00	10:15:00	Kiln down (Feed off 10:22)
								14:28:00	18:48:00	Vibration (unplanned)

								19:11:00	23:39:00	Vibration (unplanned)
4/14/2015								00:12:00	00:26:00	Vibration (unplanned)
								00:58:00	04:06:00	Gamma issues (planned)
								04:28:00	09:47:00	Vibration (unplanned)
								10:03:00	10:05:00	R477 tripped (unplanned)
								10:15:00	10:16:00	R477 filter plugged (unplanned)
								11:07:00	11:21:00	R502 belt overloaded (unplanned)
								11:51:00		
4/15/2015									07:30:00	Vibration (unplanned)
								07:48:00	07:59:00	Vibration (unplanned)
								08:21:00	08:37:00	Vibration (unplanned)
								09:51:00	10:08:00	Vibration (unplanned)
								10:21:00	10:57:00	Vibration (unplanned)
								11:15:00	11:49:00	Vibration (unplanned)
								12:07:00	12:34:00	Vibration (unplanned)
								12:53:00	13:02:00	Vibration (unplanned)
								13:19:00	13:35:00	Vibration (unplanned)
								14:10:00	14:36:00	Vibration (unplanned)
								14:54:00		
4/16/2015									08:10:00	Down for maintenance (planned)
								12:54:00		
4/17/2015									06:14:00	Blend silo full (planned)
								12:34:00	15:33:00	Vibration (unplanned)
								16:01:00	16:11:00	Vibration (unplanned)
								16:28:00	16:38:00	Vibration (unplanned)
								19:17:00	20:49:00	Vibration (unplanned)
								21:03:00	22:05:00	Vibration (unplanned)
								22:19:00	22:29:00	Vibration (unplanned)
								22:46:00	23:03:00	Vibration (unplanned)
								23:23:00	23:26:00	Vibration (unplanned)
								23:50:00		
4/18/2015									01:32:00	Vibration (unplanned)
								01:55:00	02:21:00	Vibration (unplanned)
								02:39:00	02:52:00	Vibration (unplanned)
								03:13:00	03:24:00	Vibration (unplanned)
								03:42:00	03:57:00	Vibration (unplanned)
								04:52:00	12:02:00	Lost motion on R502 (unplanned)
								12:26:00	18:30:00	Tail alignment R513 (unplanned)
								18:44:00	22:28:00	Posimetric feeder flushed (unplanned)
								23:25:00		
4/19/2015									03:30:00	Vibration (unplanned)
								03:46:00	10:08:00	Vibration (unplanned)
								10:59:00	14:43:00	R502 belt overloaded (unplanned)
								15:38:00	16:09:00	Repaired R502 skirting (planned)
								20:38:00		

4/20/2015							
4/21/2015							
4/22/2015							
4/23/2015							
4/24/2015					01:24:00		High temp SW trunion Pier #1
	04:04:00	04:26:00					
4/25/2015							
4/26/2015							

	01:57:00	R502 tripped off (unplanned)
02:54:00		
	04:29:00	Down for maintenance inspection (planned)
16:24:00	17:57:00	R502 chute plugged (unplanned)
18:34:00	21:42:00	Vibration (unplanned)
21:54:00	21:57:00	Vibration (unplanned)
22:08:00	22:12:00	R502 overloaded and tripped off (unplanned)
23:06:00	23:15:00	Vibration (unplanned)
23:35:00		
	01:03:00	Vibration (unplanned)
01:23:00	01:54:00	Vibration (unplanned)
02:10:00	02:25:00	Vibration (unplanned)
02:40:00	03:34:00	Vibration (unplanned)
03:48:00	04:19:00	Vibration (unplanned)
05:01:00	06:06:00	Vibration (unplanned)
06:21:00	06:26:00	Vibration (unplanned)
06:51:00	07:01:00	Vibration (unplanned)
07:53:00	07:56:00	Vibration (unplanned)
08:59:00	13:46:00	Vibration (unplanned)
08:59:00	13:46:00	Vibration (unplanned)
14:11:00	18:38:00	Vibration (unplanned)
18:53:00		
	00:26:00	Vibration (unplanned)
00:48:00	02:21:00	Vibration (unplanned)
02:39:00	02:49:00	Vibration (unplanned)
03:04:00	03:45:00	Vibration (unplanned)
04:02:00	04:48:00	Down for maintenance (planned)
11:56:00	20:35:00	Vibration (unplanned)
20:49:00	20:52:00	Vibration (unplanned)
	00:47:00	Vibration (unplanned)
00:57:00	01:19:00	High temp. SW trunion Pier #1 (feed off 01:24)
04:21:00	08:46:00	Vibration (unplanned)
09:17:00	09:21:00	Vibration (unplanned)
09:37:00	09:40:00	Vibration (unplanned)
14:02:00		
	11:14:00	Vibration (unplanned)
12:00:00	12:15:00	Vibration (unplanned)
13:24:00	20:09:00	Vibration (unplanned)
20:21:00		
	06:31:00	Vibration (unplanned)
06:43:00	07:02:00	R502 overloaded and tripped off (unplanned)

4/27/2015							
4/28/2015							
4/29/2015							
4/30/2015							
5/1/2015							
5/2/2015			11:04:00	21:53:00			Riser plugged
5/5/2015	01:15:00	01:35:00					
5/6/2015							

07:49:00	10:51:00	R502 overloaded and tripped off (unplanned)
12:08:00	12:35:00	Vibration (unplanned)
13:04:00	15:00:00	Vibration (unplanned)
15:13:00		
	10:03:00	Vibration (unplanned)
10:19:00	11:12:00	Posimetric feeder flushed (unplanned)
11:53:00	11:54:00	
12:06:00	13:23:00	Vibration (unplanned)
16:22:00	18:11:00	Vibration (unplanned)
19:02:00		
	02:51:00	R502 overloaded (unplanned)
03:23:00	06:57:00	Vibration (unplanned)
07:11:00	10:27:00	Vibration (unplanned)
10:40:00	12:37:00	Vibration (unplanned)
12:48:00	12:50:00	Vibration (unplanned)
13:52:00	16:22:00	Working on R502 (planned)
16:34:00	20:50:00	R502 overloaded (unplanned)
21:27:00	23:41:00	Vibration (unplanned)
00:31:00	02:07:00	Vibration (unplanned)
03:04:00	03:22:00	R502 reject conveyor overloaded (unplanned)
03:45:00	04:01:00	Vibration (unplanned)
04:11:00	04:19:00	Down for maintenance (planned)
15:04:00	15:56:00	Vibration (unplanned)
16:06:00	16:09:00	Vibration (unplanned)
16:43:00	16:49:00	Vibration (unplanned)
19:13:00	19:25:00	Vibration (unplanned)
19:54:00	23:10:00	Vibration (unplanned)
23:35:00		
	12:42:00	Mill unstable due to loss of kiln feed flow on preheater tower (unplanned)
13:04:00		
	03:11:00	Vibration (unplanned)
03:21:00	09:55:00	Vibration (unplanned)
10:08:00	15:29:00	Vibration (unplanned)
15:48:00	21:10:00	Vibration (unplanned)
21:23:00		
	04:43:00	Vibration (unplanned)
04:55:00	05:25:00	Vibration (unplanned)
05:56:00	21:04:00	R502 stopped (drive belts)
21:38:00	21:49:00	Riser plugged in Tower (Feed off 21:53)
22:38:00		
	13:43:00	Vibration (unplanned)
13:57:00		

5/7/2015							
5/8/2015							
5/9/2015							
5/10/2015							
5/11/2015							
5/12/2015							
5/13/2015							
5/14/2015							
5/15/2015							
5/16/2015							
5/17/2015							

	03:08:00	Vibration (unplanned)
03:20:00	04:20:00	Vibration (unplanned)
14:20:00	14:35:00	Vibration (unplanned)
15:12:00	17:18:00	R504 tripped (unplanned)
00:00:00	08:16:00	Surge bin overfilled. (unplanned)
08:35:00	19:18:00	Rejects chute plugged (unplanned)
19:32:00	22:20:00	Vibration (unplanned)
22:39:00		
	03:28:00	Vibration (unplanned)
03:50:00	07:04:00	Vibration (unplanned)
07:21:00	09:46:00	Vibration (unplanned)
14:52:00	17:06:00	Vibration (unplanned)
17:27:00	19:08:00	Vibration (unplanned)
19:26:00	22:04:00	Vibration (unplanned)
22:25:00		
	10:20:00	Surge bin flushed (unplanned)
10:41:00	10:43:00	Vibration (unplanned)
11:00:00	13:31:00	Surge bin flushed (unplanned)
14:00:00	14:10:00	Vibration (unplanned)
14:27:00		
	09:07:00	Vibration (unplanned)
09:24:00	10:06:00	Surge bin flushed (unplanned)
10:39:00	10:52:00	Vibration (unplanned)
11:16:00		
	15:12:00	Vibration (unplanned)
15:26:00	15:28:00	vibration (unplanned)
15:58:00	16:12:00	vibration (unplanned)
22:30:00	22:51:00	Vibration (unplanned)
23:18:00		
	04:33:00	Maintenance day (planned)
13:35:00	23:15:00	Vibration (unplanned)
23:35:00		
	03:13:00	Vibration (unplanned)
03:34:00	05:25:00	Vibration (unplanned)
05:40:00	05:41:00	Vibration (unplanned)
06:12:00	09:15:00	Stack testing (planned)
11:36:00	23:20:00	Vibration (unplanned)
23:46:00		
	00:03:00	Vibration (unplanned)
00:26:00	00:33:00	Vibration (unplanned)
21:07:00	22:41:00	Vibration (unplanned)
22:56:00	22:58:00	
23:20:00	23:22:00	Vibration (unplanned)
00:03:00	00:18:00	Pull cord on the R455 was hit (unplanned)

5/18/2015							
5/19/2015							
5/20/2015			15:00:00	16:00:00			Quarry crusher malfunction
6/1/2015	05:45:00	18:10:00					
6/2/2015							
6/3/2015							
6/4/2015							
6/5/2015							
6/6/2015							
6/7/2015							
6/8/2015					13:36:00	15:15:00	K817 Kiln feed elevator malfunction
6/9/2015					09:40:00	11:00:00	Stage 4 plugged

00:32:00	04:03:00	Vibration (unplanned)
20:10:00	20:27:00	Surge bin flushed (unplanned)
20:37:00	20:49:00	Surge bin flushed (unplanned)
	01:01:00	Vibration (unplanned)
17:04:00	21:38:00	Vibration (unplanned)
21:54:00	23:49:00	Silos #1 & #5 Empty (unplanned)
05:04:00	08:28:00	Vibration (unplanned)
09:17:00	13:25:00	Vibration (unplanned)
13:47:00	18:40:00	Vibration (unplanned)
	00:18:00	Vibration (unplanned)
00:35:00	04:26:00	Vibration (unplanned)
04:44:00	05:43:00	Vibration (unplanned)
06:05:00	09:56:00	Vibration (unplanned)
10:12:00	10:32:00	Vibration (unplanned)
10:44:00	10:47:00	Vibration (unplanned)
11:18:00	13:55:00	Feed off 13:59
01:08:00	01:09:00	
01:32:00	01:56:00	Vibration (unplanned)
01:57:00	03:25:00	Hydraulic lube pump tripped off (unplanned)
03:34:00	08:33:00	R315 belt tripped off. Tracking (unplanned)
09:11:00	09:15:00	R315 belt tripped off. Tracking (unplanned)
10:52:00	10:55:00	Posimetric feeder probe needed adjustment (unplanned)
13:42:00	13:45:00	Tire position sensor adjustment (unplanned)
14:39:00		
	09:13:00	Vibration (unplanned)
09:31:00		
	08:00:00	Blend silo full (planned)
10:06:00	13:17:00	Blend silo full (planned)
18:05:00	23:11:00	Blend silo full (planned)
02:08:00	07:29:00	Blend silo full (planned)
12:24:00	20:21:00	Blend silo full (planned)
23:16:00		
	07:43:00	Blend silo full (planned)
09:54:00	17:37:00	Blend silo full (planned)
20:19:00		
	04:17:00	Blend silo full (planned)
07:00:00	15:50:00	Blend silo full (planned)
17:23:00		
	00:07:00	Blend silo full (planned)
01:41:00	08:07:00	Blend silo full (planned)
09:56:00	12:27:00	Feed off 12:37
15:04:00		
	01:00:00	Blend silo full (planned)

6/10/2015							
6/11/2015					03:12:00	10:43:00	Clinker cooler water sprays plugged
	10:43:00	11:45:00					
6/12/2015							
6/13/2015					03:33:00	07:55:00	Maintenance on R509 RM fan
6/14/2015							
6/15/2015							
6/16/2015							
6/17/2015					04:16:00	12:21:00	Maintenance clinker breaker lube system
	12:21:00	12:55:00					
6/18/2015					14:50:00	17:30:00	Coal Mill DC bad bearing and shaft
6/19/2015				23:47:00			Clinker breaker lube hose melted

02:58:00	08:34:00	Feed off 08:41
11:23:00	16:16:00	Blend silo full (planned)
18:00:00		
	01:58:00	Blend silo full (planned)
04:05:00	14:30:00	Low air on seal air (unplanned)
15:29:00		
	01:36:00	Feed off 03:13
16:58:00		
	14:13:00	Blend silo full (planned)
15:26:00	19:53:00	Blend silo full (planned)
22:40:00		
	01:00:00	R509 Venturi cracked/broken (unplanned) Feed off 02:33
11:56:00	21:39:00	Vibration (unplanned)
21:52:00	21:59:00	Vibration (unplanned)
22:22:00		
	00:11:00	R502 overloaded (unplanned)
00:53:00	01:49:00	Posimetric feeder flushed (unplanned)
03:27:00	05:27:00	Vibration (unplanned)
05:47:00	05:49:00	Vibration (unplanned)
06:44:00		
	00:31:00	Blend silo full (planned)
02:06:00	06:59:00	Lost motion on R513
09:02:00	10:34:00	vibration (unplanned)
10:45:00	10:46:00	Vibration (unplanned)
11:39:00	22:09:00	Blend silo full (planned)
00:12:00	05:58:00	Replaced skirting on R502 belt (planned)
14:46:00	14:55:00	R513 tripped on alignment (unplanned)
15:01:00	15:09:00	Posimetric feeder flushed (unplanned)
15:54:00		
	04:06:00	Kiln down Feed off 04:16
15:05:00	20:07:00	Vibration (unplanned)
20:28:00		
	03:30:00	Vibration (unplanned)
04:02:00	11:28:00	Shutdown to reload posimetric feeder (planned)
12:34:00	13:06:00	Feed off 13:50
18:33:00	18:34:00	Vibration (unplanned)
19:12:00	21:46:00	Vibration (unplanned)
22:23:00		
	09:42:00	Maintenance working on R506B DC (planned)
10:28:00	11:43:00	Vibration (unplanned) Kiln slowed down
13:45:00	16:49:00	Vibration (unplanned)
17:00:00	17:03:00	Vibration (unplanned)

6/29/2015							
6/30/2015							
7/1/2015							
7/2/2015							
7/3/2015							
7/4/2015							
7/5/2015							
7/6/2015							
7/7/2015							
7/8/2015							
7/9/2015							
7/10/2015							

	03:25:00	Vibration (unplanned)
03:59:00	15:41:00	Vibration (unplanned)
17:12:00		
	01:02:00	Blend silo full (planned)
03:45:00	06:40:00	Blend silo full (planned)
07:55:00	17:10:00	Blend silo full (planned)
19:50:00		
02:48:00	09:29:00	Maintenance day (planned)
12:10:00	14:43:00	Piping for seal air fan failed (unplanned)
17:21:00		
	02:47:00	
03:03:00	11:58:00	Vibration (unplanned)
12:53:00	13:17:00	Vibration (unplanned)
13:53:00	18:27:00	Blend silo full (planned)
19:39:00		
	04:15:00	Blend silo full (planned)
06:03:00	11:11:00	Vibration (unplanned)
11:32:00	13:13:00	Vibration (unplanned)
13:51:00	21:04:00	Blend silo full (planned)
23:02:00		
	06:03:00	Vibration (unplanned)
06:31:00	06:34:00	R513 elevator plugged (unplanned)
06:43:00	10:13:00	R502 reject chute plugged (unplanned)
10:35:00	17:11:00	Blend silo full (planned)
19:15:00		
	00:37:00	Blend silo full (planned)
02:36:00	10:59:00	Blend silo full (planned)
13:35:00	22:01:00	Blend silo full (planned)
00:03:00	16:00:00	Vibration (unplanned)
18:03:00	20:20:00	Vibration (unplanned)
20:55:00		
	03:25:00	Vibration (unplanned)
04:21:00	10:27:00	Blend silo full (planned)
12:57:00	22:01:00	Blend silo full (planned)
00:22:00	06:18:00	Blend silo full (planned)
08:21:00	16:30:00	Blend silo full (planned)
18:39:00		
	00:48:00	Blend silo full (planned)
02:16:00	07:12:00	Blend silo full (planned)
10:03:00	10:09:00	Blend silo full (planned)
12:05:00		
	07:03:00	Blend silo full (planned)
08:49:00	15:21:00	Blend silo full (planned)
17:02:00		

7/11/2015			05:20:00	14:18:00			Planned shutdown
8/4/2015							
8/5/2015	19:58:00	20:58:00					
8/6/2015					01:40:00	03:37:00	Kiln feed elevator tripped off
	03:37:00	04:37:00					
8/7/2015							
8/8/2015							
8/9/2015					09:13:00	17:28:00	Cooler vent fan vibrating
	17:28:00	18:06:00					
8/10/2015							
8/11/2015					02:02:00	04:50:00	Kiln down, Pfister feeder tripping
	04:50:00	05:15:00					
8/12/2015							
8/13/2015							
8/14/2015							
8/15/2015							
8/17/2015			11:18:00	11:30:00			CAP power demand
	17:35:00	21:00:00					
8/18/2015			12:10:00	12:15:00			CAP power demand
	16:30:00	20:00:00					
					22:25:00		Kiln drive tripped, would not restart

	01:13:00	Blend silo full (planned)
02:47:00	04:10:00	Kiln down
08:57:00		
	05:13:00	Blend silo full (planned)
07:22:00	09:55:00	Blend silo full (planned)
11:54:00	20:43:00	Blend silo full (planned)
21:54:00	22:22:00	Vibration (unplanned)
22:44:00		
	04:30:00	Vibration (unplanned)
06:41:00	10:11:00	Blend silo full (planned)
13:59:00	18:03:00	Rejects plugged (unplanned)
20:30:00	23:19:00	Rejects plugged (unplanned)
23:36:00		
	08:35:00	Blend silo full (planned)
18:34:00		
	08:10:00	Blend silo full (planned)
11:07:00	19:27:00	Blend silo full (planned)
23:36:00		
	02:17:00	kiln down Feed off 02:17
09:09:00		
	21:54:00	Blend silo full (planned)
01:15:00	01:31:00	R510 airslide plugged (unplanned)
02:54:00	11:40:00	R510 airslide plugged (unplanned)
12:16:00	12:46:00	Vibration (unplanned)
13:02:00	13:10:00	Vibration (unplanned)
13:24:00	18:03:00	Vibration (unplanned)
18:16:00	22:39:00	Blend silo full (planned)
01:27:00	04:50:00	Down for maintenance e(unplanned)
18:52:00	21:35:00	Rejects plugged (unplanned)
21:47:00		
	03:05:00	Maintenance (planned)
13:46:00		
	12:18:00	R502 pull cord (unplanned)
12:33:00	20:52:00	Vibration (unplanned)
21:21:00	21:23:00	Vibration (unplanned)
22:20:00	22:22:00	R502 tripped off (unplanned)
22:40:00		
	08:36:00	Cap Tag day (planned) Feed off 11:18
21:00:00		
	05:17:00	Stack testing (planned)
19:53:00	21:29:00	Kiln down Feed off 21:35

8/19/2015						06:10:00	
	09:00:00	13:00:00					
8/20/2015							
8/21/2015							
8/22/2015							
8/23/2015							
8/24/2015							
8/25/2015							
8/26/2015							
8/27/2015							
8/28/2015							
8/29/2015							
8/30/2015							
8/31/2015							
9/1/2015							
9/2/2015					11:21:00	13:35:00	K811 Kiln ID fan tripped
	13:35:00	14:33:00					
9/3/2015							

16:19:00	16:28:00	R513 tripped off (unplanned)
16:39:00	16:58:00	R507A cyclone tripped (unplanned)
17:38:00		
	06:06:00	Vibration (unplanned)
06:18:00	16:12:00	Stack testing (planned)
19:59:00		
	23:59:00	Blend silo full (planned)
02:31:00	03:35:00	Vibration (unplanned)
03:37:00	13:07:00	Blend silo full (planned)
16:21:00	21:59:00	Blend silo full (planned)
00:43:00	15:03:00	Blend silo full (planned)
17:04:00		
	02:37:00	Blend silo full (planned)
05:13:00	05:31:00	R510 airstide blower tripped off (unplanned)
08:24:00	23:24:00	Blend silo full (planned)
04:22:00	20:41:00	Blend silo full (planned)
23:19:00		
	12:07:00	Blend silo full (planned)
14:56:00	19:41:00	Blend silo full (planned)
22:10:00		
	10:31:00	Blend silo full (planned)
15:38:00	15:57:00	R507A cyclone tripped (unplanned)
16:31:00		
	07:59:00	Blend silo full (planned)
10:44:00	11:46:00	Patching hole in Silo #2 (unplanned)
13:45:00		
	01:02:00	Blend silo full (planned)
03:24:00	11:02:00	Blend silo full (planned)
13:30:00	19:32:00	Blend silo full (planned)
22:11:00		
	08:18:00	Blend silo full (planned)
10:31:00	13:50:00	Blend silo full (planned)
16:00:00	22:08:00	Blend silo full (planned)
01:27:00	09:40:00	Blend silo full (planned)
13:57:00		
	04:00:00	Blend silo full (planned)
09:19:00	23:00:00	Blend silo full (planned)
02:30:00	08:58:00	Blend silo full (planned)
11:11:00	11:15:00	Vibration (unplanned)
11:40:00	11:51:00	Kiln down Feed off 11:51
15:05:00		
	04:01:00	Blend silo full (planned)
08:17:00	14:20:00	Blend silo full (planned)
16:12:00	20:52:00	Blend silo full (planned)

9/4/2015							
9/5/2015							
9/6/2015							
9/7/2015							
9/8/2015					07:37:00	11:00:00	Coal Mill down
	11:00:00	12:10:00					
			12:10:00	13:10:00			CAP power demand
9/9/2015	02:00:00	03:00:00					
			13:44:00	13:50:00			CAP power demand
	21:56:00	22:30:00					
9/10/2015					08:45:00	12:00:00	Change drive belts on K569 cooler fan
	12:00:00	12:14:00					
9/11/2015							
9/12/2015							
9/13/2015							
9/14/2015							
9/15/2015							
9/16/2015							
9/17/2015					06:55:00	06:09:00	Clinker breaker/draglines plugged

01:20:00	12:25:00	Blend silo full (planned)
16:16:00		
	01:28:00	Vibration (unplanned)
01:41:00	01:46:00	Vibration (unplanned)
02:07:00	11:57:00	Blend silo full (planned)
14:51:00	21:16:00	R502 pull cord (unplanned)
00:13:00	07:09:00	Working on skirting for the R455 belt (unplanned)
10:31:00	22:27:00	Blend silo full (planned)
01:32:00	03:04:00	Adjusting the R455 belt (unplanned)
03:50:00	14:31:00	Blend silo full (planned)
18:29:00		
	04:29:00	Cap Tag day (planned) Feed off 12:14
05:44:00	05:51:00	South alignment trip on R513 elevator (unplanned)
06:21:00	09:16:00	
09:44:00	13:38:00	Cap Tag day (planned) Feed off 13:45
23:29:00	23:49:00	R504 overloaded (unplanned)
01:21:00	07:28:00	kiln down Feed off 07:45
12:18:00		
	02:35:00	Blend silo full (planned)
04:55:00	05:10:00	Vibration (unplanned)
05:24:00	12:51:00	Blend silo full (planned)
14:45:00	19:01:00	Blend silo full (planned)
22:14:00		
	07:55:00	Blend silo full (planned)
10:15:00	18:39:00	Blend silo full (planned)
23:10:00		
	09:43:00	Blend silo full (planned)
14:10:00	16:26:00	Vibration (unplanned)
17:09:00		
	03:06:00	Vibration (unplanned)
04:03:00	05:08:00	Maintenance (planned)
12:36:00		
	03:15:00	Pfister feeder hung up (unplanned)
04:17:00	11:19:00	R504 tripped (unplanned)
11:46:00	18:17:00	Blend silo full (planned)
22:16:00		
	07:27:00	Blend silo full (planned)
12:04:00		
	05:58:00	Blend silo full (planned) Feed off 06:09

			14:03:00	14:10:00			Kiln girth gear malfunction, started shutdown early
10/7/2015	21:38:00	23:00:00					
10/8/2015					05:55:00	13:30:00	Plug coming out of cooler
	13:32:00	15:06:00					
10/9/2015							
10/10/2015							
10/11/2015							
10/12/2015							
10/13/2015							
10/14/2015							
10/15/2015							
10/16/2015							
10/17/2015							
10/18/2015							
10/19/2015							
10/20/2015					06:49:00	15:42:00	CIS vibration down for repair
	15:42:00	15:52:00					
10/21/2015							

18:28:00	18:29:00	Vibration (unplanned)
18:40:00	18:50:00	Plugged R513 elevator. (unplanned)
19:38:00	19:40:00	Plugged R513 elevator. (unplanned)
20:11:00	20:28:00	R507A tripped (unplanned)
21:14:00	21:49:00	Plugged stage 3 in Tower (unplanned)
22:06:00	22:08:00	R502 kicked off (unplanned)
23:10:00	23:18:00	R510 airstide plugged (unplanned)
23:30:00		
	13:44:00	Posimetric feeder fault (unplanned)
19:39:00	19:49:00	R513 elevatror kicked off (unplanned)
20:28:00		
	14:56:00	
17:33:00		
	00:00:00	Blend silo full (planned)
01:15:00	07:21:00	Blend silo full (planned)
10:01:00		
	00:18:00	Blend silo full (planned)
02:28:00	07:45:00	Blend silo full (planned)
10:22:00	22:22:00	Blend silo full (planned)
00:34:00	06:37:00	Blend silo full (planned)
14:08:00	14:15:00	R513 down (unplanned)
14:25:00		
	05:47:00	Shut down for maintenance (planned)
06:37:00	16:02:00	Blend silo full (planned)
18:15:00		
	05:04:00	Blend silo full (planned)
13:25:00		
	06:25:00	Maintenance of R463 magnet belt (planned)
09:01:00	20:07:00	Blend silo full (planned)
23:23:00		
	00:07:00	Kiln feed elevator kicked off (unplanned)
00:43:00	05:13:00	Cyclone rotary feed down (unplanned)
05:53:00	18:02:00	Blend silo full (planned)
22:05:00		
	21:59:00	Blend silo full (planned)
02:02:00	22:08:00	Blend silo full (planned)
23:50:00		
	06:49:00	Kiln down for CIS fan (planned)
17:54:00	18:02:00	Lost power for Silo #5 weigh feeder (unplanned)
22:10:00		
	12:38:00	Gamma lost communication (unplanned)

10/22/2015							
10/23/2015							
10/24/2015					22:49:00		Clinker break down
10/25/2015						04:24:00	
	04:24:00	04:43:00					
10/26/2015							
10/27/2015					00:55:00	15:21:00	Stage 3 plugged
	15:21:00	16:20:00					
10/28/2015							
10/29/2015							
10/30/2015							
10/31/2015							
11/1/2015							

16:24:00		
	16:29:00	Blend silo full (planned)
21:32:00		
	17:01:00	Blend silo full (planned)
21:28:00		
	05:22:00	Classifier tripped (unplanned)
06:18:00	12:42:00	Classifier tripped (unplanned)
12:56:00	15:06:00	Classifier tripped (unplanned)
15:16:00	16:26:00	Classifier tripped (unplanned)
16:51:00	19:29:00	Classifier tripped (unplanned)
19:59:00	22:27:00	Classifier tripped (unplanned)
05:21:00	07:06:00	Classifier tripped (unplanned)
07:19:00	08:26:00	Classifier tripped (unplanned)
09:32:00	11:05:00	Classifier tripped (unplanned)
11:16:00	13:15:00	Blend silo full (planned)
14:50:00	21:28:00	Blend silo full (planned)
23:10:00		
	03:13:00	Classifier tripped (unplanned)
03:53:00	06:17:00	Classifier tripped (unplanned)
06:32:00	07:33:00	Maintenance (planned)
11:13:00	12:19:00	Classifier tripped (unplanned)
13:18:00	20:38:00	Classifier tripped (unplanned)
21:42:00	23:41:00	Kiln down (planned)
19:26:00	22:14:00	Classifier tripped (unplanned)
22:24:00	23:36:00	
23:46:00		
	01:04:00	Classifier tripped (unplanned)
01:25:00	04:03:00	Classifier tripped (unplanned)
04:15:00	05:15:00	Classifier tripped (unplanned)
07:20:00	11:41:00	Classifier tripped (unplanned)
11:52:00	12:26:00	Classifier tripped (unplanned)
12:52:00	13:14:00	Vibration (unplanned)
15:18:00	22:57:00	
16:53:00	18:04:00	Classifier tripped (unplanned)
19:06:00		
	06:46:00	R502 pull cord (unplanned)
06:53:00		
	01:28:00	Blend silo full (planned)
05:04:00	09:49:00	Blend silo full (planned)
13:20:00		
	01:13:00	R455 chute plugged (unplanned)
05:04:00	06:17:00	Vibration (unplanned)
06:29:00	21:01:00	Blend silo full (planned)
01:49:00	03:30:00	Vibration (unplanned)

11/2/2015							
11/3/2015							
11/4/2015							
11/5/2015							
11/6/2015							
11/7/2015							
11/8/2015							
11/9/2015							
11/10/2015							
11/11/2015							
11/12/2015							
11/13/2015							
11/14/2015							

03:41:00	03:45:00	Vibration (unplanned)
03:53:00	05:02:00	Vibration (unplanned)
05:12:00	09:30:00	Vibration (unplanned)
10:11:00	13:43:00	Vibration (unplanned)
15:14:00	21:11:00	Blend silo full (planned)
02:54:00	03:03:00	R513 south tail alignment (unplanned)
03:38:00	18:47:00	Blend silo full (planned)
22:33:00		
	03:50:00	Blend silo full (planned)
05:31:00	10:26:00	Housekeeping (unplanned)
19:35:00	19:42:00	Tail alignment on R513 elevator (unplanned)
19:47:00		
	10:01:00	Cleaning under R513 belt (planned)
13:25:00	20:11:00	QCX issues in lab (unplanned)
20:38:00		
	02:38:00	Blend silo full (planned)
04:29:00	08:07:00	Maintenance working on the R315B (planned)
08:30:00	09:40:00	Maintenance working on the R315B (planned)
11:00:00	11:06:00	Pull cord on the R315 belt
11:14:00		
	03:09:00	Blend silo full (planned)
05:01:00	18:36:00	Lost the R513 elevator
22:18:00		
	02:37:00	Blend silo full (planned)
04:18:00	10:48:00	Blend silo full (planned)
12:52:00		
	00:03:00	Blend silo full (planned)
02:27:00	09:39:00	Blend silo full (planned)
11:51:00	23:06:00	Blend silo full (planned)
01:23:00	09:13:00	Blend silo full (planned)
11:29:00	22:01:00	Blend silo full (planned)
02:42:00	15:09:00	Blend silo full (planned)
17:39:00		
	05:07:00	Blend silo full (planned)
07:34:00	13:50:00	Blend silo full (planned)
15:28:00		
	02:39:00	Blend silo full (planned)
06:01:00	13:25:00	Blend silo full (planned)
16:07:00	23:59:00	Blend silo full (planned)
03:13:00	11:03:00	Blend silo full (planned)
13:06:00	22:40:00	Blend silo full (planned)
01:25:00	13:38:00	Blend silo full (planned)

09:08:00	22:59:00	Blend silo full (planned)

ATTACHMENT 3

Dragon Products Company, LLC

Daily Raw Feed Constituent Concentrations

Dragon Products Company, LLC
USEPA and Dragon Products Company, LLC
Consent Agreement and Final Order
Attachment I: Condition 6: Demonstration Period Data Collection

Sheet 3: Raw Feed Material Constituent Concentrations

Section 1: Percent of Each Raw Feed Used

December, 2014

[illegible]

March, 2015

[illegible]

April, 2015

[illegible]

May, 2015

[illegible]

June, 2015

[illegible]

July, 2015

[illegible]

August, 2015

[illegible]

September, 2015

[illegible]

October, 2015

[illegible]

November, 2015

[illegible]

December, 2015

[illegible]

Section 2: Total Quantity (tons) of Each Raw Feed Used

December, 2014

[illegible]

March, 2015

[illegible]

April, 2015

[illegible]

May, 2015

[illegible]

June, 2015

[illegible]

July, 2015

[illegible]

ATTACHMENT 4

Dragon Products Company, LLC
Ammonia CEMs Emissions Data and
Ammonia Slip Testing Results

Dragon Products Company, LLC
USEPA and Dragon Products Company, LLC
Consent Agreement and Final Order
Attachment I: Condition 7: Demonstration Period Data Collection

Sheet 4: Ammonia CEMs Data

Date	NH3, PPM	NH3 DRY, PPMVD	NH3 DRY @7% O2, PPMVD
3/28/2015	7.48	8.93	10.80
4/18/2015	1.63	1.73	1.91
4/19/2015	0.00	0.00	0.00
4/20/2015	1.38	1.46	2.08
4/21/2015	1.60	1.68	1.01
4/22/2015	0.38	0.39	N/A
4/23/2015	N/A	N/A	N/A
4/24/2015	N/A	N/A	N/A
4/25/2015	N/A	N/A	N/A
4/26/2015	N/A	N/A	N/A
4/27/2015	N/A	N/A	N/A
4/28/2015	N/A	N/A	N/A
4/29/2015	N/A	N/A	N/A
4/30/2015	N/A	N/A	N/A
5/1/2015	N/A	N/A	N/A
5/2/2015	7.68	7.78	N/A
5/3/2015	N/A	N/A	N/A
5/4/2015	N/A	N/A	N/A
5/5/2015	0.47	0.47	0.58
5/6/2015	1.53	1.76	2.90
5/7/2015	6.18	7.19	8.93
5/8/2015	5.79	6.92	7.43
5/9/2015	6.00	7.13	7.58
5/10/2015	6.27	7.56	8.15
5/11/2015	6.47	7.74	8.49
5/12/2015	10.18	12.06	13.46
5/13/2015	8.19	9.88	10.71
5/14/2015	9.39	11.05	11.90
5/15/2015	8.09	9.54	10.72
5/16/2015	7.45	8.90	9.57
5/17/2015	5.98	7.18	8.31
5/18/2015	4.75	5.64	6.95
5/19/2015	6.49	7.66	9.29
5/20/2015	4.97	5.89	6.54
5/21/2015	N/A	N/A	N/A
5/22/2015	N/A	N/A	N/A

5/23/2015	N/A	N/A	N/A
5/24/2015	N/A	N/A	N/A
5/25/2015	N/A	N/A	N/A
5/26/2015	N/A	N/A	N/A
5/27/2015	N/A	N/A	N/A
5/28/2015	N/A	N/A	N/A
5/29/2015	N/A	N/A	N/A
5/30/2015	N/A	N/A	N/A
5/31/2015	N/A	N/A	N/A
6/1/2015	6.33	7.62	N/A
6/2/2015	1.75	2.01	N/A
6/3/2015	3.59	4.31	5.15
6/4/2015	4.24	4.99	5.53
6/5/2015	5.00	5.92	6.70
6/6/2015	N/A	N/A	N/A
6/7/2015	N/A	N/A	N/A
6/8/2015	12.02	13.63	14.12
6/9/2015	10.36	12.17	13.63
6/10/2015	6.73	7.90	8.65
6/11/2015	4.90	5.79	6.48
6/12/2015	6.48	7.66	8.68
6/13/2015	4.31	5.10	6.00
6/14/2015	5.39	6.32	7.32
6/15/2015	4.55	5.27	5.67
6/16/2015	2.98	3.42	4.05
6/17/2015	5.42	6.47	7.07
6/18/2015	7.28	8.53	12.25
6/19/2015	7.45	8.84	10.07
6/20/2015	1.75	2.03	2.41
6/21/2015	1.71	1.97	2.25
6/22/2015	4.81	5.69	6.24
6/23/2015	4.12	4.79	5.47
6/24/2015	0.82	0.96	1.05
6/25/2015	0.83	0.95	1.01
6/26/2015	2.84	3.29	3.77
6/27/2015	6.40	7.56	9.00
6/28/2015	12.33	14.75	16.67
6/29/2015	14.37	17.30	19.06
6/30/2015	13.93	16.60	19.27
7/1/2015	10.68	12.74	20.57
7/2/2015	12.17	14.59	N/A
7/3/2015	9.99	11.89	N/A
7/4/2015	8.44	10.18	N/A
7/5/2015	14.31	16.97	N/A
7/6/2015	8.08	9.64	N/A
7/7/2015	7.93	9.43	N/A
7/8/2015	9.04	10.89	N/A

7/9/2015	5.89	6.96	6.79
7/10/2015	1.65	1.93	2.28
7/11/2015	1.30	1.51	1.83
7/12/2015	N/A	N/A	N/A
7/13/2015	N/A	N/A	N/A
7/14/2015	N/A	N/A	N/A
7/15/2015	N/A	N/A	N/A
7/16/2015	N/A	N/A	N/A
7/17/2015	N/A	N/A	N/A
7/18/2015	N/A	N/A	N/A
7/19/2015	N/A	N/A	N/A
7/20/2015	N/A	N/A	N/A
7/21/2015	N/A	N/A	N/A
7/22/2015	N/A	N/A	N/A
7/23/2015	N/A	N/A	N/A
7/24/2015	N/A	N/A	N/A
7/25/2015	N/A	N/A	N/A
7/26/2015	N/A	N/A	N/A
7/27/2015	N/A	N/A	N/A
7/28/2015	N/A	N/A	N/A
7/29/2015	N/A	N/A	N/A
7/30/2015	N/A	N/A	N/A
7/31/2015	N/A	N/A	N/A
8/1/2015	N/A	N/A	N/A
8/2/2015	N/A	N/A	N/A
8/3/2015	N/A	N/A	N/A
8/4/2015	N/A	N/A	N/A
8/5/2015	2.25	2.64	N/A
8/6/2015	0.89	1.06	N/A
8/7/2015	3.00	3.59	2.14
8/8/2015	6.04	7.20	7.73
8/9/2015	0.53	0.63	0.66
8/10/2015	0.37	0.42	0.48
8/11/2015	4.94	5.94	6.58
8/12/2015	9.55	11.38	12.17
8/13/2015	7.02	8.21	9.68
8/14/2015	5.46	6.48	8.90
8/15/2015	5.27	6.34	8.48
8/16/2015	6.97	8.53	7.49
8/17/2015	3.88	4.63	N/A
8/18/2015	4.63	5.47	9.91
8/19/2015	6.60	7.96	9.05
8/20/2015	10.39	12.53	14.00
8/21/2015	7.65	9.36	11.71
8/22/2015	5.49	6.54	8.01
8/23/2015	8.75	10.64	12.30
8/24/2015	9.66	11.74	13.84

8/25/2015	8.34	10.02	12.61
8/26/2015	11.48	13.75	17.14
8/27/2015	12.95	15.61	19.83
8/28/2015	9.62	11.52	14.62
8/29/2015	9.84	11.69	15.30
8/30/2015	9.15	11.16	14.12
8/31/2015	9.80	11.57	14.90
9/1/2015	2.94	3.49	4.11
9/2/2015	10.52	12.64	13.33
9/3/2015	5.95	7.06	8.89
9/4/2015	4.70	5.55	6.88
9/5/2015	7.09	8.37	10.35
9/6/2015	6.15	7.29	9.03
9/7/2015	6.44	7.61	9.43
9/8/2015	5.39	6.36	8.25
9/9/2015	5.79	6.97	8.14
9/10/2015	5.87	7.10	8.54
9/11/2015	11.26	12.76	15.46
9/12/2015	10.68	11.85	13.89
9/13/2015	4.75	5.33	6.47
9/14/2015	9.37	10.57	18.21
9/15/2015	5.08	5.66	8.26
9/16/2015	8.68	9.80	11.82
9/17/2015	0.96	1.09	1.30
9/18/2015	N/A	N/A	N/A
9/19/2015	N/A	N/A	N/A
9/20/2015	N/A	N/A	N/A
9/21/2015	N/A	N/A	N/A
9/22/2015	N/A	N/A	N/A
9/23/2015	N/A	N/A	N/A
9/24/2015	N/A	N/A	N/A
9/25/2015	N/A	N/A	N/A
9/26/2015	N/A	N/A	N/A
9/27/2015	N/A	N/A	N/A
9/28/2015	N/A	N/A	N/A
9/29/2015	N/A	N/A	N/A
9/30/2015	N/A	N/A	N/A
10/1/2015	N/A	N/A	N/A
10/2/2015	N/A	N/A	N/A
10/3/2015	N/A	N/A	N/A
10/4/2015	N/A	N/A	N/A
10/5/2015	N/A	N/A	N/A
10/6/2015	N/A	N/A	N/A
10/7/2015	5.10	6.19	9.04
10/8/2015	5.16	6.12	7.38
10/9/2015	2.10	2.42	3.22
10/10/2015	3.68	4.38	8.42

10/11/2015	13.42	15.81	21.14
10/12/2015	10.03	11.66	15.69
10/13/2015	18.05	21.50	27.35
10/14/2015	14.93	17.76	23.98
10/15/2015	10.31	11.97	17.50
10/16/2015	9.07	10.54	14.84
10/17/2015	4.47	5.11	7.48
10/18/2015	7.48	8.66	11.88
10/19/2015	5.03	5.78	10.10
10/20/2015	5.13	5.90	8.35
10/21/2015	9.25	10.80	14.63
10/22/2015	17.29	20.24	27.90
10/23/2015	12.29	14.31	20.21
10/24/2015	8.89	10.46	14.07
10/25/2015	7.12	8.33	11.90
10/26/2015	8.45	9.83	13.26
10/27/2015	0.81	0.93	1.57
10/28/2015	6.11	7.15	10.78
10/29/2015	3.40	3.97	5.38
10/30/2015	6.97	8.06	11.67
10/31/2015	5.46	6.31	9.49
11/1/2015	2.26	2.50	3.99
11/2/2015	1.99	2.20	2.84
11/3/2015	1.64	1.78	2.55
11/4/2015	8.23	9.24	12.63
11/5/2015	3.23	3.61	4.77
11/6/2015	3.70	4.19	5.67
11/7/2015	3.78	4.25	5.72
11/8/2015	2.32	2.57	3.55
11/9/2015	6.00	6.75	9.12
11/10/2015	7.71	8.68	11.99
11/11/2015	9.89	11.19	15.00
11/12/2015	11.88	13.42	18.74
11/13/2015	13.85	15.56	22.02
11/14/2015	10.86	12.18	16.93

N/A - Data not available. Note that ammonia emissions corrected to 7% oxygen may also not be available due to oxygen monitor malfunctions.

ATTACHMENT 5

Dragon Products Company, LLC

Proposed NOx Emission Rate Limit Calculations

Dragon Products Company, LLC
USEPA and Dragon Products Company, LLC
Consent Agreement and Final Order
Attachment I: Condition 7: Demonstration Period Data Collection

Sheet 5: Proposed NOx Emissions Limit Calculation

5.1 CAFO NOx EMISSIONS LIMIT EQUATION:

$$X = \bar{u} + 1.645\sigma$$

Where:

X = 30-Day Rolling Average Emission Limit (lbs NOx/ton clinker)

\bar{u} = mean of all of the 30-day controlled NOx emission rate averages collected during the demonstration period

σ = standard deviation of all of the 30-day NOx emission rate averages collected during the demonstration period.

5.2 CAFO NOx EMISSIONS LIMIT CALCULATION:

\bar{u} =	2.06
σ =	0.17
# of Data Pts:	114
X=	2.33

5.3 DEMONSTRATION PERIOD DATA:

Date	Daily Production (tpd)	Daily NOx Emissions (lb/day)	30-Day Rolling Average NOx Emissions (lb/tn)
12/9/2014	2393	6880.06	
12/10/2014	2203	5671.84	
12/11/2014	1607	5435.67	
12/12/2014	1076	3220.04	
12/13/2014	2268	7040.63	
12/14/2014	2302	7950.78	
12/15/2014	2264	7658.21	
12/16/2014	2326	7640.59	
12/17/2014	2304	6389.45	
12/18/2014	2135	6134.49	
12/19/2014	2178	6067.58	

12/20/2014	2462	6735.84	
12/21/2014	2217	6486.78	
12/22/2014	2456	7401.25	
12/23/2014	2546	6355.46	
12/24/2014	2362	5756.52	
12/25/2014	2425	4712.27	
12/26/2014	2365	6582.75	
12/27/2014	2387	6376.87	
12/28/2014	2300	6822.05	
4/27/2015	2169	5021.44	
4/28/2015	2124	4863.11	
4/29/2015	1948	4239.41	
4/30/2015	1848	2997.33	
5/1/2015	2071	4171.63	
5/2/2015	1820	3123.47	
5/6/2015	2138	4438.66	
5/7/2015	2228	5111.01	
5/8/2015	2308	5008.34	
5/9/2015	2301	4960.50	2.61
5/10/2015	2249	4611.52	2.58
5/11/2015	2020	4392.51	2.57
5/12/2015	2173	4078.84	2.53
5/13/2015	2124	4164.37	2.50
5/14/2015	1916	3242.14	2.46
5/15/2015	2100	3881.75	2.41
5/16/2015	2269	4569.93	2.36
5/17/2015	2070	3994.61	2.31
5/18/2015	1890	3944.09	2.29
5/19/2015	1745	3322.87	2.26
5/20/2015	1255	3040.42	2.25
6/2/2015	2052	5232.55	2.24
6/3/2015	2272	5092.43	2.21
6/4/2014	1982	3978.87	2.18
6/5/2015	1932	4404.22	2.17
6/6/2015	2273	4361.63	2.15
6/7/2015	2252	4661.69	2.15
6/8/2015	2209	4283.02	2.12
6/9/2015	2161	4401.85	2.10
6/10/2015	2209	5079.87	2.07
6/11/2015	1342	3976.25	2.08
6/12/2015	2155	3984.09	2.07
6/13/2015	1514	2917.66	2.06
6/14/2015	2106	3983.52	2.07
6/15/2015	2163	4096.86	2.06
6/16/2015	2074	4499.54	2.08
6/17/2015	1377	3435.03	2.09
6/18/2015	1890	3975.75	2.08

6/19/2015	2145	4700.79	2.08
6/20/2015	1891	4716.95	2.09
6/21/2015	2180	5025.25	2.10
6/22/2015	2237	4380.75	2.09
6/23/2015	2029	4283.48	2.10
6/24/2015	1772	3709.93	2.11
6/25/2015	2264	4377.07	2.11
6/26/2015	2206	4779.60	2.12
6/27/2015	2121	4914.93	2.13
6/29/2015	2177	3959.32	2.13
6/30/2015	2197	4335.58	2.13
7/1/2015	2248	3721.17	2.11
7/2/2015	2279	3760.14	2.09
7/3/2015	2288	4166.06	2.07
7/4/2015	2269	3508.05	2.04
7/5/2015	2259	3911.84	2.03
8/6/2015	1648	4288.00	2.04
8/7/2015	2245	3930.52	2.03
8/8/2015	2064	3285.53	2.02
8/9/2015	1384	2289.80	2.01
8/10/2015	2152	3697.14	2.00
8/11/2015	1733	3297.44	1.99
8/12/2015	2032	2764.95	1.94
8/13/2015	1967	3031.14	1.93
8/14/2015	1884	2957.62	1.92
8/15/2015	1939	3090.13	1.91
8/16/2015	1871	3545.26	1.91
8/19/2015	902	1612.74	1.90
8/20/2015	2172	3965.80	1.89
8/21/2015	1662	3037.13	1.88
8/22/2015	1662	3887.97	1.88
8/23/2015	1820	3997.45	1.87
8/24/2015	1778	3512.19	1.86
8/25/2015	1781	3729.35	1.86
8/26/2015	1800	3654.85	1.86
8/27/2015	1712	3731.96	1.86
8/28/2015	1797	3716.69	1.86
8/29/2015	1787	3434.37	1.85
8/30/2015	1755	3484.70	1.84
8/31/2015	1755	3733.37	1.85
9/1/2015	1956	3196.21	1.84
9/2/2015	1858	3350.51	1.84
9/3/2015	1787	3552.54	1.86
9/4/2015	2086	4436.78	1.87
9/5/2015	2004	4165.65	1.89
9/6/2015	2069	3881.96	1.89
9/7/2015	2033	3946.88	1.87

9/8/2015	671	3484.52	1.92
9/9/2015	1043	4263.37	1.98
9/10/2015	1656	4063.32	2.00
9/15/2015	1942	3966.81	2.01
9/16/2015	1857	3911.56	2.02
9/17/2015	533	1830.71	2.06
10/8/2015	1053	2738.19	2.09
10/9/2015	1990	4394.31	2.12
10/11/2015	2192	4094.08	2.12
10/12/2015	2045	4265.55	2.13
10/13/2015	2033	3777.91	2.13
10/14/2015	2121	3823.15	2.13
10/15/2015	2053	3905.89	2.13
10/16/2015	2148	3595.69	2.10
10/17/2015	1975	3480.41	2.09
10/18/2015	2202	4258.80	2.08
10/19/2015	2001	3536.70	2.07
10/20/2015	1305	2216.32	2.06
10/21/2015	2123	3964.03	2.05
10/22/2015	2192	4057.14	2.04
10/23/2015	2156	4408.10	2.05
10/24/2015	2116	4441.55	2.05
10/25/2015	1677	3304.08	2.05
10/26/2015	2116	4663.99	2.07
10/27/2015	723	1580.33	2.08
10/28/2015	1887	2858.28	2.06
10/29/2015	2073	2955.73	2.03
10/30/2015	1948	3944.84	2.03
11/3/2015	1941	3042.85	2.02
11/4/2015	1986	3128.64	2.01
11/5/2015	2146	2963.33	1.95
11/6/2015	2176	2940.34	1.88
11/9/2015	2220	4153.66	1.87
11/10/2015	2152	4511.54	1.87
11/11/2015	2194	4591.66	1.87
11/12/2015	2103	4878.23	1.87
11/13/2015	2055	4394.58	1.87
11/14/2015	2052	4936.49	1.87